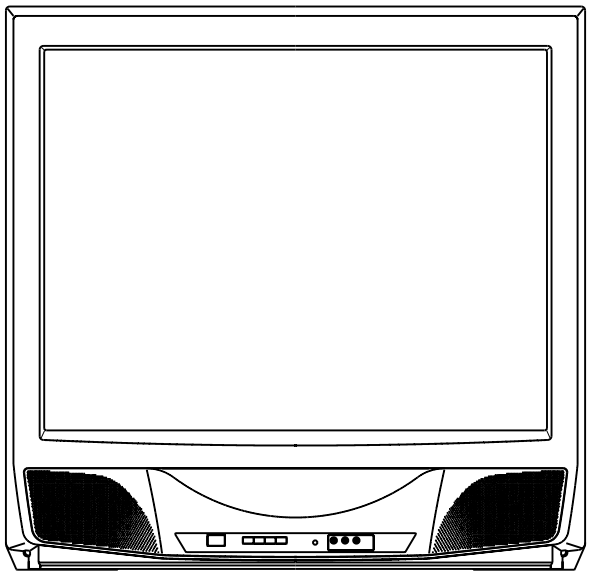
Memorex®

MT2325

SERVICE MANUAL

COLOR TELEVISION RECEIVER



ORIGINAL
MFR'S VERSION A

SERVICING NOTICES ON CHECKING

1. KEEP THE NOTICES

As for the places which need special attentions, they are indicated with the labels or seals on the cabinet, chassis and parts. Make sure to keep the indications and notices in the operation manual.

2. AVOID AN ELECTRIC SHOCK

There is a high voltage part inside. Avoid an electric shock while the electric current is flowing.

3. USE THE DESIGNATED PARTS

The parts in this equipment have the specific characters of incombustibility and withstand voltage for safety. Therefore, the part which is replaced should be used the part which has the same character.
Especially as to the important parts for safety which is indicated in the circuit diagram or the table of parts as a ⚠ mark, the designated parts must be used.

4. PUT PARTS AND WIRES IN THE ORIGINAL POSITION AFTER ASSEMBLING OR WIRING

There are parts which use the insulation material such as a tube or tape for safety, or which are assembled in the condition that these do not contact with the printed board. The inside wiring is designed not to get closer to the pyrogenic parts and high voltage parts. Therefore, put these parts in the original positions.

5. TAKE CARE TO DEAL WITH THE CATHODE-RAY TUBE

In the condition that an explosion-proof cathode-ray tube is set in this equipment, safety is secured against implosion. However, when removing it or serving from backward, it is dangerous to give a shock. Take enough care to deal with it.

6. AVOID AN X-RAY

Safety is secured against an X-ray by considering about the cathode-ray tube and the high voltage peripheral circuit, etc.
Therefore, when repairing the high voltage peripheral circuit, use the designated parts and make sure not modify the circuit.
Repairing except indicates causes rising of high voltage, and it emits an X-ray from the cathode-ray tube.

7. PERFORM A SAFETY CHECK AFTER SERVICING

Confirm that the screws, parts and wiring which were removed in order to service are put in the original positions, or whether there are the portions which are deteriorated around the serviced places serviced or not. Check the insulation between the antenna terminal or external metal and the AC cord plug blades. And be sure the safety of that.

(INSULATION CHECK PROCEDURE)

1. Unplug the plug from the AC outlet.
2. Remove the antenna terminal on TV and turn on the TV.
3. Insulation resistance between the cord plug terminals and the eternal exposure metal **[Note 2]** should be more than 1M ohm by using the 500V insulation resistance meter **[Note 1]**.
4. If the insulation resistance is less than 1M ohm, the inspection repair should be required.

[Note 1]

If you have not the 500V insulation resistance meter, use a Tester.

[Note 2]

External exposure metal: Antenna terminal

HOW TO ORDER PARTS

Please include the following informations when you order parts. (Particularly the VERSION LETTER.)

1. MODEL NUMBER and VERSION LETTER
   The MODEL NUMBER can be found on the back of each product and the VERSION LETTER can be found at the end of the SERIAL NUMBER.
2. PART NO. and DESCRIPTION
   You can find it in your SERVICE MANUAL.

IMPORTANT

Inferior silicon grease can damage IC's and transistors.
When replacing an IC's or transistors, use only specified silicon grease (YG6260M).
Remove all old silicon before applying new silicon.

CONTENTS

GENERAL SPECIFICATIONS

G-1.Outline of the Product

32 inch(806.0 mmV):Measured diagonally

Color CRT 110 degree deflection

G-2.Broadcasting System

US System M

G-3.Color System ☒NTSC ☐PAL ☐SECAM or Monochrome signal

G-4.NTSC Playback(PAL 60Hz) ☐Yes ☒No

G-5.NTSC 3.58+4.43/PAL60Hz ☐Yes ☒No

G-6.Antenna Input Impedance

VHF/UHF 75 ohm unbalanced

G-7.Tuner and Receiving Contactless Electric tuner ☒1Tuner System ☐2Tuner System

channel Tuner ☐Oscar(W/O HYPER) ☐Oscar(W/ HYPER) ☐France CATV) ☒Others

Receiving channel

(USA)	2~ 69 ,	4A ,	A-5~A-1,	A~ I ,	J~ W ,	W+1~ W+84
(G)	_____,	_____,	_____,	_____,	_____,	_____
(F:SECAM)	_____,	_____,	_____			
(F:PAL)	_____,	_____,	_____,	_____,	_____,	_____
(UK)	_____					

Tuning System

☒Frequency syn. ☐Voltage syn. ☐Others

G-8Preset Channel

-- channels

G-9.Intermediate Frequency

Picture(fP)	45.75 MHz	_____ MHz	_____ MHz
Sound (fS)	41.25 MHz	_____ MHz	_____ MHz
fP-fS	4.50 MHz	_____ MHz	_____ MHz

G-10.Stereo/Dual TV Sound

☒ Yes(☐NICAM ☐GERMAN ☒USA ☐JAPAN) ☐No

G-11.Tuner Sound Muting ☒Yes ☐No

G-12Power Source 120 V ☐AC 50Hz ☒AC 60Hz

G-13Power Consumption: 150 W at AC 120 V 60 Hz

(Approx) _____W at DC _____V

Stand by(Approx): 8 W at AC 120 V 60 Hz

Per Year: _____kWh / Year

G-14.Dimensions(Approx.)

766 mm(W) 566 mm(D) 745 mm(H)

G-15.Weight(Approx.) Net : 55 kg (-- lbs)

Gross: 58 kg (-- lbs)

G-16.Cabinet Material

Cabinet Front:	☒PS	☐94HB	☒DECABROM
	☐ABS	☐94V2	☐NON-DECA
		☒94V0	
Back Panel:	☒PS	☐94HB	☒DECABROM
	☐ABS	☐94V2	☐NON-DECA
		☒94V0	

GENERAL SPECIFICATIONS

G-17.Protector: ☒Power Fuse

G-18.Regulation

Safety

☒UL	☒CSA	☐SAA	☐SI	☐CE	☐SEV
☐BS	☐NF	☐NEMKO	☐FEMKO	☐DEMKO	☐IEC65
☐SEMKO	☐NZ	☐HOMOLO	☐SABS	☐CNS	☐SISIR
☐NOM	☐AS3159	☐DENTORI	☐UNE	☐GOST	☐NONE

Radiation

☒FCC	☒DOC	☐FTZ	☐PTT	☐CE	☐SEV
☐SABA	☐SI	☐NF	☐NZ	☐HOMOLO	☐UNE
☐CNS	☐CISPR13	☐DENTORI	☐AS/NZS	☐NONE	

X-Radiation

☐PTB	☒DHHS	☒HWC	☐DENTORI	☐NONE

G-19.Temperature

Operation 5 ºC~ 40 ºC

Storage -20 ºC~ 60 ºC

G-20.Operating Humidity Less than 80 %RH

G-21.Clock and Timer

Sleep Timer	☒Yes Max 120 Min.(10 Min. Step)	☐No
On/Off Timer	☐Yes _____ Programs	☒No
Wake Up Timer	☐Yes _____ Programs	☒No

G-22.Timer back up Time

More than --Minutes (at Power Off Mode)

G-23.Terminals

☒VHF/UHF Antenna	☐ Din Type ☒ F-Type	☐ France Type
☒Video Input(Front)	☒ Phono Jack (RCA ø8.3)	☐ BNC
☒Video Input(Rear)	☒ Phono Jack (RCA ø8.3)	☐ BNC
☒Video Output(Rear)	☒ Phono Jack (RCA ø8.3)	☐ BNC
☒Audio Input(Front)	☒ Phono Jack (RCA ø8.3) x2	
☒Audio Input(Rear)	☒ Phono Jack (RCA ø8.3) x2	
☒Audio Output(Rear)	☒ Phono Jack (RCA ø8.3) x2	
☐21 Pin (x___)	☐DC Jack(Center +)	☐Ear Phone Jack(ø3.5)
☐Head Phone Jack(ø3.5)	☐AC Outlet	☐Ext Speaker
☐Diversity	☐S Input(Front)	☒S Input(Rear)

G-24.Indicator

☐Power (____)	☐Stand By (____)	☐On Timer (____)	☒NONE

G-25.Display

On Screen Display

☒Menu	☐Clock Set(☐12H ☐24H)	☐System Select	☐On/Off Timer
	☐Hotel Lock	☐Area Code	☒CH Tuning
	☐Sound 1/2	☐NICAM Auto Off	☒Picture
	☐Guide CH Set	☒Audio	☒Language
	☐CATV	☐Pin Code Registration	☒V-Chip
☒Control Level	☒Volume	☒Brightness	☒Contrast
	☒Color	☒Tint	☒Sharpness
	☐Tuning	☒Bass	☒Treble
	☒Balance	☐Back Light	
☐Stereo, Audio Output, Bilingual		☐Picture Menu	
☒Stereo, Audio Output, SAP		☐Mid Night Theater	
☐Stereo, Audio Output		☐GAME	
☒AV	☒Channel	☐Clock	☐Hotel Lock
☒Sleep Timer	☒Sound Mute	☐Pin Code	

GENERAL SPECIFICATIONS

G-26.OSD Language

☒Eng ☐Ger ☒Fre ☒Spa ☐Ita ☐Por ☐Jpn

OSD Language Setting

☒Eng ☐Ger ☐Fre ☐Spa ☐Ita ☐Por ☐Jpn ☐Not Applicable

G-27.Speaker : Position ☒Front ☐Side ☐Bottom

Size 3 inches
Imp 8 ohm x 2 pcs
Power Max 3.5 + 3.5 W
10% 2.6 + 2.6 W (Typical)
Imp 4 ohm x 2 pcs (form OCT Order)
Power Max 5.0 + 5.0 W (form OCT Order)
10% 4.5 + 4.5 W (Typical) (form OCT Order)
Position ☐Center
Size -- inches
Imp -- ohm x -- pcs
Power Max -- W
10% -- W (Typical)

G-28.EXT Speaker : ☐Yes -- W Imp -- ohm

G-29.Carton : Master Carton: ☐Need ☒No Need

Content: ---- Set
Material: ---- / ---- Corrugated Carton
Dimensions: ---- mm(W) ---- mm(D) ---- mm(H)
Description of Origin ☐Yes ☐No

Gift Box : Material ☐Double/Brown Corrugated Carton (☐with Photo Label)
☒Double/White Corrugated Carton (☐with Photo Label)
☐Double Full Color Carton W/Photo

Dimensions: 856 mm(W) 648 mm(D) 845 mm(H)
Design: As Per BUYER 's
Description of Origin: ☒Yes ☐No

Drop Test Natural Dropping At 1 Corner / 3 Edges / 6 Surfaces
Height ☒25cm ☐31cm ☐46cm ☐62cm ☐80cm

Container Stuffing: 88 Sets / 40' container

G-30.Accessories

☒Owner's Manual (☒W/Guarantee Card) [English/French]
☐AC Plug Adapter
☐Battery (UM- x)
☐Safety Tip
☐Guarantee Card
☐Registration Card
☐Quick Set-Up Sheet
☐Information Sheet
☐75 ohm Coaxial Cable (☐Single Shield ☐Double Shield)
☐300 ohm to 75 ohm VHF Antenna Adaptor
☐21pin Cable
☐Rod Antenna
☐One Pole ☐Two Pole (☐F-Type ☐Din Type ☐France Type)
☐Loop Antenna (☐F-Type ☐Din Type ☐France Type)
☐Channel Film
☒Remote Control Unit
☐Toll Free Insert Sheet
☐Audio-Video Cord (RCA)
☐Warning Sheet
☐Schematic Diagram
☐U/V Mixer
☐Car Cord

G-31.Other Features

☒Auto Degauss ☐Auto Search ☐Full OSD
☒Auto Shut Off ☐CH Allocation ☐Premiere
☐Canal+ ☒SAP ☒Comb Filter
☒CATV(181Ch) ☐Channel Lock ☒Auto CH Memory
☐Anti-Theft ☐Just Clock Function ☐Hotel Lock
☐Rental ☐Game Position ☐Fastext
☒Closed Caption ☐Center Woofer
☐Picture Menu ☐Mid Night Theater ☒V-Chip

GENERAL SPECIFICATIONS

G-32.Switch

Front

☒Power(Tact)	☒Channel Up/Reset	☒Volume Up/Set Up
☐System Select	☒Channel Down/Enter	☒Volume Down/Set Down
☐Main Power SW	☐Sub Power	☒Menu:Vol Up + Vol Down

Rear

☐AC/DC	☐TV/CATV Selector
☐Degauss	☐Main Power SW

G-33.Magnetic Field

☒BV : +0.45G BH : 0.18G	☐BV : +0.35G BH : 0.30G	☐BV : +0.25G BH : 0.30G
☐BV : -0.15G BH : 0.15G	☐BV : -0.25G BH : 0.15G	☐BV : -0.50G BH : 0.30G

G-34.Remote Control Unit: RC-CS

Glow in Dark Remocon ☐Yes ☒No

Power Source: D.C 3 V Battery UM - 3 x 2

Total 42 Key

☒ Power	☒Quick View	☒TV/AV
☐ Stand By	☐Status	☐Bar Select
☒ 0	☐Time Select	☐PAL/SECAM
☒ 1	☐Time Set	☒Volume Up
☒ 2	☒Muting	☒Volume Down
☒ 3	☐CH Skip	☐CH Call
☒ 4	☒CH1/CH2	☒CH Down
☒ 5	☐Channel	☒CH Up
☒ 6	☐Text/Mix/TV	☐CH Down/Page Down
☒ 7	☐Display Cancel	☐CH Up/Page Up
☒ 8	☐Initial	☐Page +/-
☒ 9	☐Store	☐Program
☐10	☐Reveal	☐F/T/B
☐11	☒Sleep	☐Hold
☐12	☐Aft/Skip	☐List
	☐Preset	☐Rotate
	☐5.5/6.5MHz	☐Browse
☐0/10	☐Auto Memory	☐Std/Auto
☐Tone 1/2	☐Auto	☐Memory
☐Info	☒Call	☐Band Select
☐Mono/Auto	☒Reset	☐Search
☒TV/Caption/Text	☒Menu	☐Clock/Program
☐Expand	☒Enter	☐Clock/Set
☐Red	☐Add	☐Ch Set
☐Cyan	☐Delete	☒Set +
☐Normal	☐Yellow	☒Set -
☐Color System	☐Random	☐Green
☐Wide Selecy	☐Tuning Up/Time Text	☐Nicam/Mono
☐Auto Wide On/Off	☐Tuning Down/Reset	☐Tone A/B
☐Picture Position	☐Navi	☐FM Transmitter
☐Direct Change/Auto Search		☐Back Light
☐Picture Menu	☐Mid Night Theater	☒Audio Select

Multi Brand Key

☒VCR Power	☒CH Enter	☒TV
☒Cable Power	☒Rec	☒VCR
☒Pause/Still	☒Stop	☒Cable
☒TV/VCR(VCR)	☒Rew	☒Play
☒FF	☒MBR Set	

DISASSEMBLY INSTRUCTIONS

1. REMOVAL OF ANODE CAP

Read the following **NOTED** items before starting work.

* After turning the power off there might still be a potential voltage that is very dangerous. When removing the Anode Cap, make sure to discharge the Anode Cap's potential voltage.
* Do not use pliers to loosen or tighten the Anode Cap terminal, this may cause the spring to be damaged.

REMOVAL

1. Follow the steps as follows to discharge the Anode Cap. **(Refer to Fig. 1-1.)**
   Connect one end of an Alligator Clip to the metal part of a flat-blade screwdriver and the other end to ground.
   While holding the plastic part of the insulated Screwdriver, touch the support of the Anode with the tip of the Screwdriver.
   A cracking noise will be heard as the voltage is discharged.

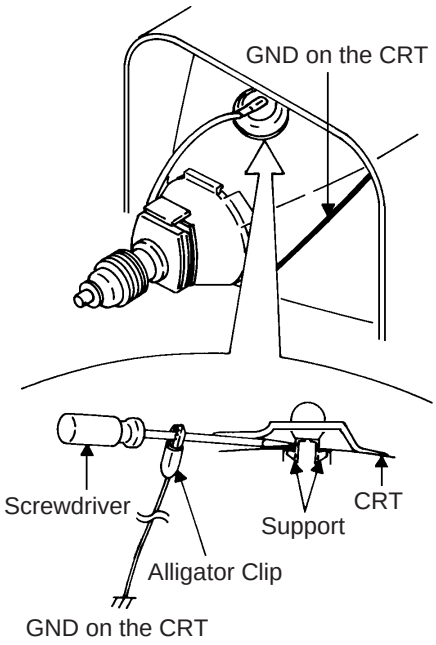


Fig. 1-1

2. Flip up the sides of the Rubber Cap in the direction of the arrow and remove one side of the support. **(Refer to Fig. 1-2.)**

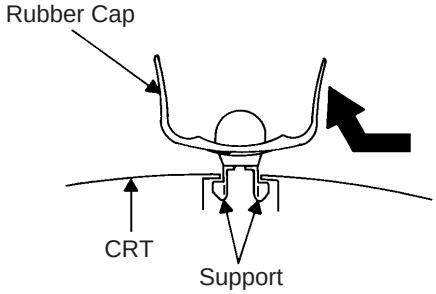


Fig. 1-2

3. After one side is removed, pull in the opposite direction to remove the other.

NOTE

Take care not to damage the Rubber Cap.

INSTALLATION

1. Clean the spot where the cap was located with a small amount of alcohol. **(Refer to Fig. 1-3.)**

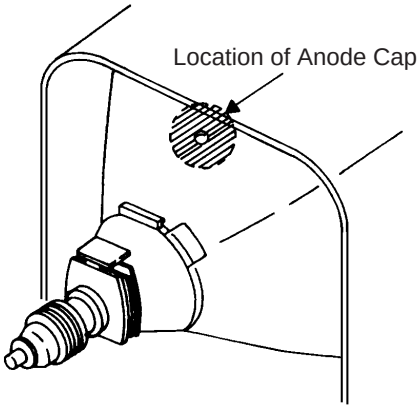


Fig. 1-3

NOTE

Confirm that there is no dirt, dust, etc. at the spot where the cap was located.

2. Arrange the wire of the Anode Cap and make sure the wire is not twisted.
3. Turn over the Rubber Cap. **(Refer to Fig. 1-4.)**

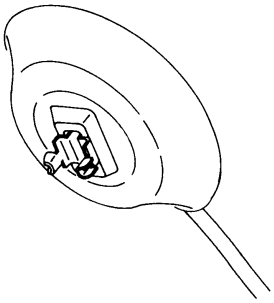


Fig. 1-4

4. Insert one end of the Anode Support into the anode button, then the other as shown in **Fig. 1-5**.

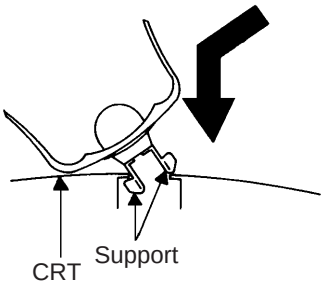


Fig. 1-5

5. Confirm that the Support is securely connected.
6. Put on the Rubber Cap without moving any parts.

SERVICE MODE LIST

This unit provided with the following SERVICE MODES so you can repair, examine and adjust easily.
To enter the Service Mode, press both set key and remote control key for more than 2 seconds.

Set Key	Remocon Key	Operations
VOL. (-) MIN	0	Releasing of V-CHIP PASSWORD.
VOL. (-) MIN	1	Initialization of the factory. NOTE: Do not use this for the normal servicing.
VOL. (-) MIN	6	POWER ON total hours is displayed on the screen. Refer to the "CONFIRMATION OF USING HOURS". Can be checked of the INITIAL DATA of MEMORY IC. Refer to the "NOTE FOR THE REPLACING OF MEMORY IC".
VOL. (-) MIN	8	Writing of EEPROM initial data. NOTE: Do not use this for the normal servicing.
VOL. (-) MIN	9	Display of the Adjustment MENU on the screen. Refer to the "ELECTRICAL ADJUSTMENT" (On-Screen Display Adjustment).

CONFIRMATION OF USING HOURS

POWER ON total hours can be checked on the screen. Total hours are displayed in 16 system of notation.

1. Set the VOLUME to minimum.
2. Press both VOL. DOWN button on the set and Channel button **(6)** on the remote control for more than 2 seconds.
3. After the confirmation of using hours, turn off the power.

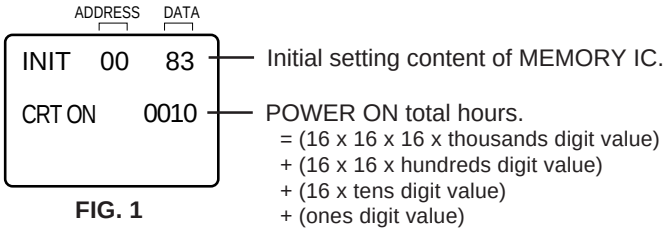


FIG. 1

NOTE FOR THE REPLACING OF MEMORY IC

If a service repair is undertaken where it has been required to change the MEMORY IC, the following steps should be taken to ensure correct data settings while making reference to TABLE 1.

NOTE: No need the setting for after INI 9.

ADDRESS	INI 00	INI 01	INI 02	INI 03	INI 04	INI 05	INI 06	INI 07	INI 08	INI 09
DATA	8C	27	80	00	00	00	00	1B	07	04

Table 1

1. Enter DATA SET mode by setting VOLUME to minimum.
2. Press both VOL. DOWN button on the set and Channel button **(6)** on the remote control for more than 2 seconds.
3. ADDRESS and DATA should appear as FIG 1.
4. ADDRESS is now selected and should "blink". Using the SET + or - keys on the remote, step through the ADDRESS until required ADDRESS to be changed is reached.
5. Press ENTER to select DATA. When DATA is selected, it will "blink".
6. Again, step through the DATA using SET + or - until required DATA value has been selected.
7. Pressing ENTER will take you back to ADDRESS for further selection if necessary.
8. Repeat steps 4 to 7 until all data has been checked.
9. When satisfied correct DATA has been entered, turn POWER off (return to STANDBY MODE) to finish DATA input.

The unit will now have the correct DATA for the new MEMORY IC.

ELECTRICAL ADJUSTMENTS

1. BEFORE MAKING ELECTRICAL ADJUSTMENTS

Read and perform these adjustments when repairing the circuits or replacing electrical parts or PCB assemblies.

CAUTION

- Use an isolation transformer when performing any service on this chassis.
- Before removing the anode cap, discharge electricity because it contains high voltage.
- When removing a PCB or related component, after unfastening or changing a wire, be sure to put the wire back in its original position.
  Inferior silicon grease can damage IC's and transistors.
- When replacing IC's and transistors, use only specified silicon grease (YG6260M).
  Remove all old silicon before applying new silicon.

1-1: Prepare the following measurement tools for electrical adjustments.

1. Synchro Scope
2. Digital Voltmeter

2. BASIC ADJUSTMENTS

On-Screen Display Adjustment

In the condition of NO indication on the screen. Press both VOL. DOWN button on the set and the Channel button **(9)** on the remote control for more than 2 seconds to appear the adjustment mode on the screen as shown in **Fig. 2-1**.

NOTE

Use the Channel buttons **(1-8)** on the remote control to select the options shown in **Fig. 2-1**.
Press the Channel button **(0)** on the remote control to end the adjustments.

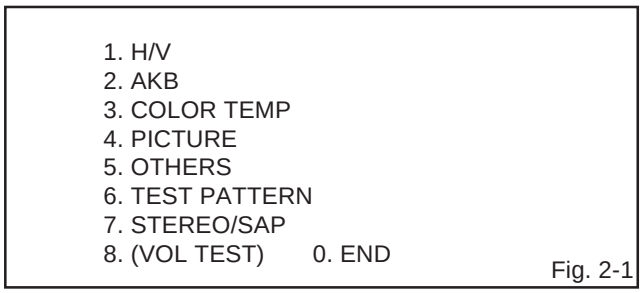


Fig. 2-1

2-1: RF AGC DELAY

1. Place the set with Aging Test for more than 15 minutes.
2. Receive a 70dB monoscope pattern.
3. Connect the digital voltmeter between the **pin 2 of CP101** and the **pin 6 (GND) of CP101**.
4. Activate the adjustment mode display of **Fig. 2-1** and press the channel button **(5)** on the remote control. The **Fig. 2-2** appears on the display.
5. Press the channel button **(1)** on the remote control.
6. Press the VOL. UP/DOWN button on the remote control until the digital voltmeter is 2.3 ± 0.05V.

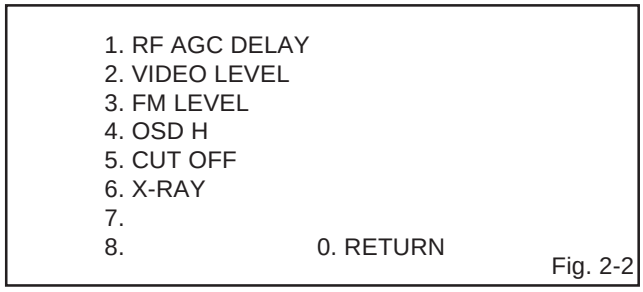


Fig. 2-2

2-2: CUT OFF

1. Place the set with Aging Test for more than 15 minutes.
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of **Fig. 2-1** and press the channel button **(5)** on the remote control. The **Fig. 2-2** appears on the display.
4. Press the channel button **(5)** on the remote control.
5. Adjust the **Screen Volume** until a dim raster is obtained.

2-3: WHITE BALANCE

NOTE:

Adjust after performing adjustments in section 2-2.

1. Place the set with Aging Test for more than 15 minutes.
2. Receive the color bar pattern.
3. Activate the adjustment mode display of **Fig. 2-1** and press the channel button **(2)** on the remote control. The **Fig. 2-3** appears on the display.
4. Adjust the adjustment mode display of **Fig. 2-3** until the white color is looked like a white.

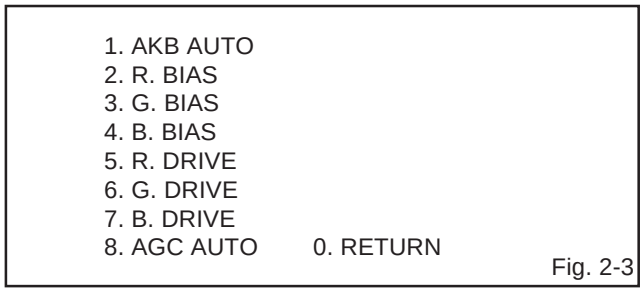


Fig. 2-3

ELECTRICAL ADJUSTMENTS

2-4: SUB TINT/SUB COLOR (TV)

1. Receive the color bar pattern. (RF Input)
2. Connect the synchro scope to **pin 1 of CP101** and the **pin 6 (GND) of CP101**.
3. Activate the adjustment mode display of **Fig. 2-1** and press the channel button **(4)** on the remote control. The **Fig. 2-4** appears on the display.
4. Press the channel button **(4)** on the remote control.
5. Press the VOL. UP/DOWN button on the remote control until the waveform becomes as shown in **Fig. 2-5**.
6. Press the CH DOWN button once to set to "COLOR" mode.
7. Adjust the LEVEL "A" section of Blue to the LEVEL "D" section of White by pressing the VOL. UP/DOWN button on the remote control. **(Refer to Fig. 2-6)**
8. If the LEVEL "A" section through "C" section are not the same compared with "D" section, adjust the LEVEL again.

1. BRIGHT
2. CONTRAST
3. COLOR
4. TINT
5. SHARPNESS
6. OSD CONT
7.
8. 0. RETURN

Fig. 2-4

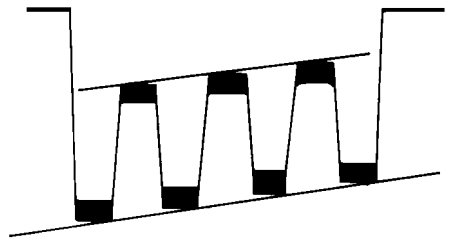


Fig. 2-5

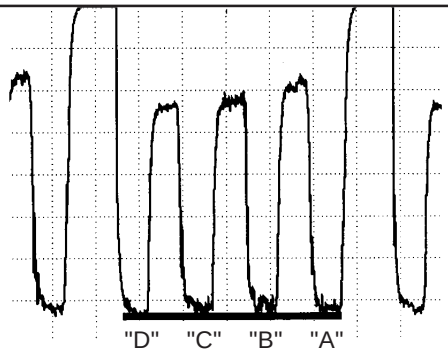


Fig. 2-6

2-5: SUB TINT/SUB COLOR (AV)

1. Receive the color bar pattern. (Audio Video Input)
2. Connect the synchro scope to **pin 1 of CP101** and the **pin 6 (GND) of CP101**.
3. Activate the adjustment mode display of **Fig. 2-1** and press the channel button **(4)** on the remote control. The **Fig. 2-4** appears on the display.
4. Press the channel button **(4)** on the remote control.
5. Press the VOL. UP/DOWN button on the remote control until the waveform becomes as shown in **Fig. 2-5**.
6. Press the CH DOWN button once to set to "COLOR" mode.
7. Adjust the LEVEL "A" section of Blue to the LEVEL "D" section of White by pressing the VOL. UP/DOWN button on the remote control. **(Refer to Fig. 2-6)**
8. If the LEVEL "A" section through "C" section are not the same compared with "D" section, adjust the LEVEL again.

2-6: FOCUS

1. Using the remote control, set the brightness and contrast to normal position.
2. Receive the monoscope pattern.
3. Turn the Focus Volume fully counterclockwise once.
4. Adjust the **Focus Volume** until picture is distinct.

2-7: VERTICAL POSITION

1. Receive the color bar pattern.
2. Using the remote control, set the brightness and contrast to normal position.
3. Adjust the **VR401** until the horizontal line of the color bar comes to approximate center of the CRT.

2-8: VERTICAL SIZE

1. Receive the crosshatch pattern.
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of **Fig. 2-1** and press the channel button **(1)** on the remote control. The **Fig. 2-7** appears on the display.
4. Press the channel button **(3)** on the remote control.
5. Press the VOL. UP/DOWN button on the remote control until the center of crosshatch is square.

1. H. PHASE
2. H. BLK
3. V. SIZE
4. V. POSI
5. V. LIN
6. V. SC
7. V. COMP
8. (H FREQ) 0. RETURN

Fig. 2-7

ELECTRICAL ADJUSTMENTS

2-9: HORIZONTAL PHASE

1. Receive the color bar pattern.
2. Using the remote control, set the brightness and contrast to normal position.
3. Activate the adjustment mode display of **Fig. 2-1** and press the channel button **(1)** on the remote control. The **Fig. 2-7** appears on the display.
4. Press the channel button **(1)** on the remote control.
5. Press the VOL. UP/DOWN button on the remote control until the SHIFT quantity of the OVER SCAN on right and left becomes minimum.

2-10: HORIZONTAL SIZE

1. Receive the crosshatch pattern.
2. Using the remote control, set the brightness and contrast to normal position.
3. Adjust the **VR402** until the center of crosshatch is square.

2-11: PIN CUSHION

1. Receive the color bar pattern.
2. Using the remote control, set the brightness and contrast to normal position.
3. Adjust the **VR403** until the vertical line becomes straight.

2-12: VCO FREERUN

1. Place the set with Aging Test for more than 5 minutes.
2. Receive the UHF.
3. Disconnect the Antenna while receiving the UHF and set to the Noise screen.
4. Once turn off the Power and turn on the Power again.
5. Approxi. 3 seconds later, input the Antenna again.
6. Connect the digital voltmeter to **TP201**.
7. Adjust the **L205** until the digital voltmeter is 3.1 ± 0.05V.

2-13: SEPARATION 1, 2

1. Receive the stereo broadcasting signal.
2. Connect the AC voltmeter to **AUDIO OUT JACK** through stereo filter (L=400Hz, R=2KHz).
3. Activate the adjustment mode display of **Fig. 2-1** and press the channel button **(7)** on the remote control. The **Fig. 2-8** appears on the display.
4. Press the channel button **(2)** on the remote control.
5. Press the VOL. UP/DOWN button on the remote control until the output of L-CH and R-CH become minimum.
6. Press the CH UP button once to set to "SEPARATION 2" mode.
7. Press the VOL. UP/DOWN button on the remote control until the output of L-CH and R-CH become minimum.

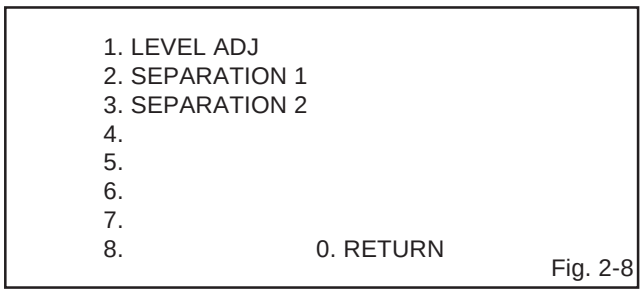


Fig. 2-8

2-14: CONSTANT VOLTAGE

1. Place the set with Aging Test for more than 15 minutes.
2. Using the remote control, set the brightness and contrast to normal position.
3. Connect the digital voltmeter to **TP401**.
4. Set condition is AV MODE without signal.
5. Adjust the **VR502** until the digital voltmeter is 117 ± 0.5V.

ELECTRICAL ADJUSTMENTS

3. PURITY AND CONVERGENCE ADJUSTMENTS

NOTE

1. Turn the unit on and let it warm up for at least 30 minutes before performing the following adjustments.
2. Place the CRT surface facing east or west to reduce the terrestrial magnetism.
3. Turn ON the unit and demagnetize with a Degauss Coil.

3-1: STATIC CONVERGENCE (ROUGH ADJUSTMENT)

1. Tighten the screw for the magnet. Refer to the adjusted CRT for the position. **(Refer to Fig. 3-1)**
   If the deflection yoke and magnet are in one body, untighten the screw for the body.
2. Receive the green raster pattern from the color bar generator.
3. Slide the deflection yoke until it touches the funnel side of the CRT.
4. Adjust center of screen to green, with red and blue on the sides, using the pair of purity magnets.
5. Switch the color bar generator from the green raster pattern to the crosshatch pattern.
6. Combine red and blue of the 3 color crosshatch pattern on the center of the screen by adjusting the pair of 4 pole magnets.
7. Combine red/blue (magenta) and green by adjusting the pair of 6 pole magnets.
8. Adjust the crosshatch pattern to change to white by repeating steps 6 and 7.

3-2: PURITY

NOTE

Adjust after performing adjustments in section 3-1.

1. Receive the green raster pattern from color bar generator.
2. Adjust the pair of purity magnets to center the color on the screen.
   Adjust the pair of purity magnets so the color at the ends are equally wide.
3. Move the deflection yoke backward (to neck side) slowly, and stop it at the position when the whole screen is green.
4. Confirm red and blue colors.
5. Adjust the slant of the deflection yoke while watching the screen, then tighten the fixing screw.

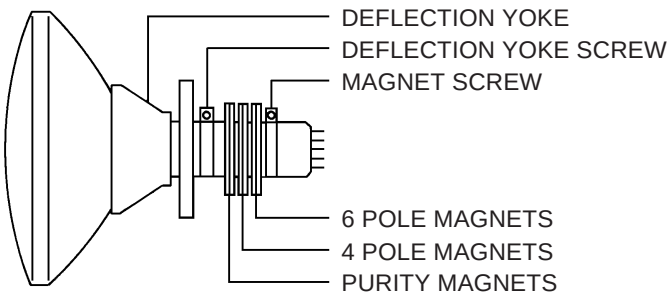


Fig. 3-1

3-3: STATIC CONVERGENCE

NOTE

Adjust after performing adjustments in section 3-2.

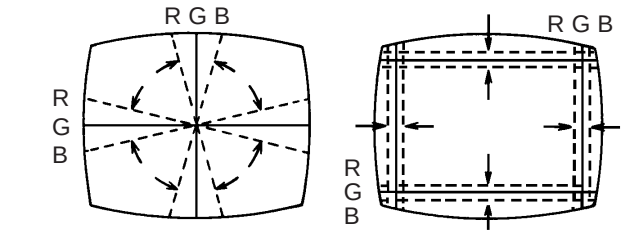
1. Receive the crosshatch pattern from the color bar generator.
2. Combine red and blue of the 3 color crosshatch pattern on the center of the screen by adjusting the pair of 4 pole magnets.
3. Combine red/blue (magenta) and green by adjusting the pair of 6 pole magnets.

3-4: DYNAMIC CONVERGENCE

NOTE

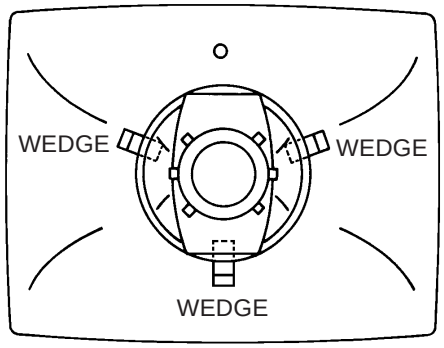
Adjust after performing adjustments in section 3-3.

1. Adjust the differences around the screen by moving the deflection yoke upward/downward and right/left. **(Refer to Fig. 3-2-a)**
2. Insert three wedges between the deflection yoke and CRT funnel to fix the deflection yoke. **(Refer to Fig. 3-2-b)**



UPWARD/DOWNWARD SLANT RIGHT/LEFT SLANT

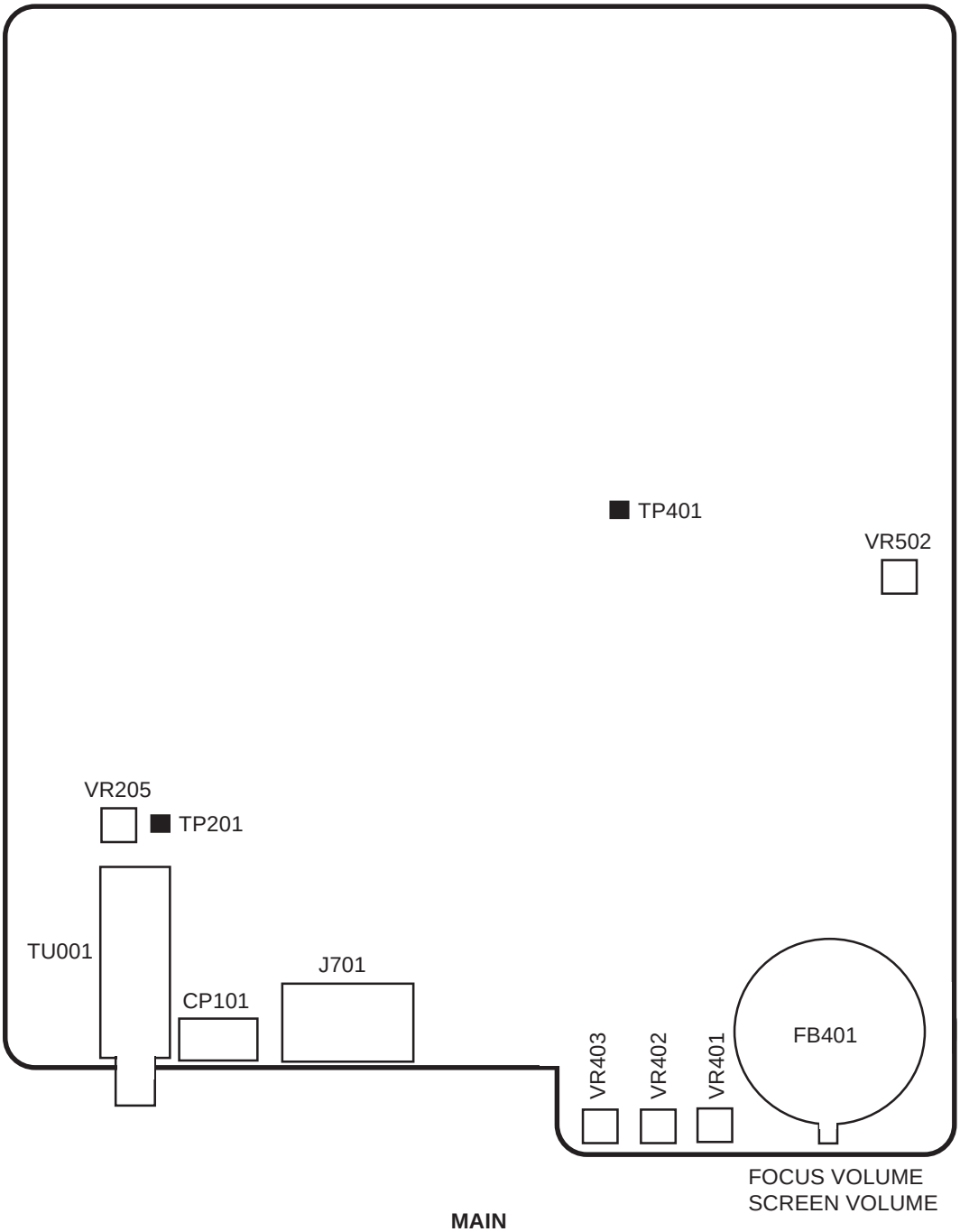
Fig. 3-2-a



WEDGE POSITION

Fig. 3-2-b

MAJOR COMPONENTS LOCATION GUIDE



MAIN

BLOCK DIAGRAM

STEREO
IC701 AN5829S

TONE CONTROL
IC705 M62420SP

P.CON+9V

F_A/V_IN
J702
J703
J704

Q704 BUFFER
Q703 BUFFER

IC751 TC90A45F
COMB FILTER

TU001
IF SDA SCL AGC

MUTE SW
Q351

SPEAKER
SP351
SPEAKER
SP352

IC351 LA4600
SOUND AMP

AV/S SW
IC202 NJM2283M

Q701,Q723 BUFFER
Q752 BUFFER
Q753~Q755 BUFFER
VIDEO BUFFER
Q605
Q751 BUFFER
J705

CHROMA
IC201 LA76814BM-MPB
AUDIO SW
DC VOL
NC
FM DET
LIM AMF
IF/RF AGC DRIVE
VIF AMP
VIDEO DET
VIDEO AMP
SW
RGB OUT
VER C/D
V. SYNC SEP.
1st AFC
2nd AFC
H OUT
VIDEO SW
H. SYNC SEP.
BUS

CF201
SAW FILTER

Q604
VIDEO BUFFER

MICON
IC101 OEC3041A

R_A/V_IN
J701
Q706 BUFFER

CH. DOWN
VOL. DOWN
POWER
CH. UP
VOL. UP

OS101
+5.6V
Q104 BUFFER

KEY1
KEY2
REMOCON
CVIN
AV2
AV1
-RES
X-RAY

R
G
B
TV MUTE
SCL
SDA
XT1
XT2
-VS
-HS
POWER

MEMORY
IC199
M24C01-BN6
SDA SCL

X101
32.768KHz

Q101 V-BUFFER
Q102 H-BUFFER

X601
3.579545MHz

Q810, Q801 RED AMP
Q811, Q802 GREEN AMP
Q812, Q803 BLUE AMP

Q602 BUFFER
P.CON+9V
9V REG.
IC601
KIA7809PI

AV SW
IC702 NJM2245M

MUTE SW
Q201

RESET
IC104 PST600C
AT 5.6V

Q105 RESET SW
Q403 X-RAY TEST SW
Q103 X-RAY SW

TH501
DEGAUSS ELEMENT
L503
DEGAUSS COIL

RY501 RELAY
P.CON+9V
D501~D504 RECTIFIER
F501
AC IN

TRANSFORMER,
SWITCHING
T501

F502
Q503 +B 100V DRIVE
Q502 100V DRIVE
Q501 100V SW.

Q507 FEED BACK SW.
IC506 ON3171R
FEED BACK
SW REG.
IC501
STR-F6626

VR502
+B ADJ.

5V POWER
REG.
IC502
KIA7805PI
AT + 5.6V

Q504 RELAY DRIVE

PUMP UP
AMP
V-OUT
IC401
LA7841

Q402 H. DRIVE
Q401 H. OUTPUT

D412

V801
CRT
B G R
Heater

IC402
BA05T
5V REG.

V.POSI
VR401

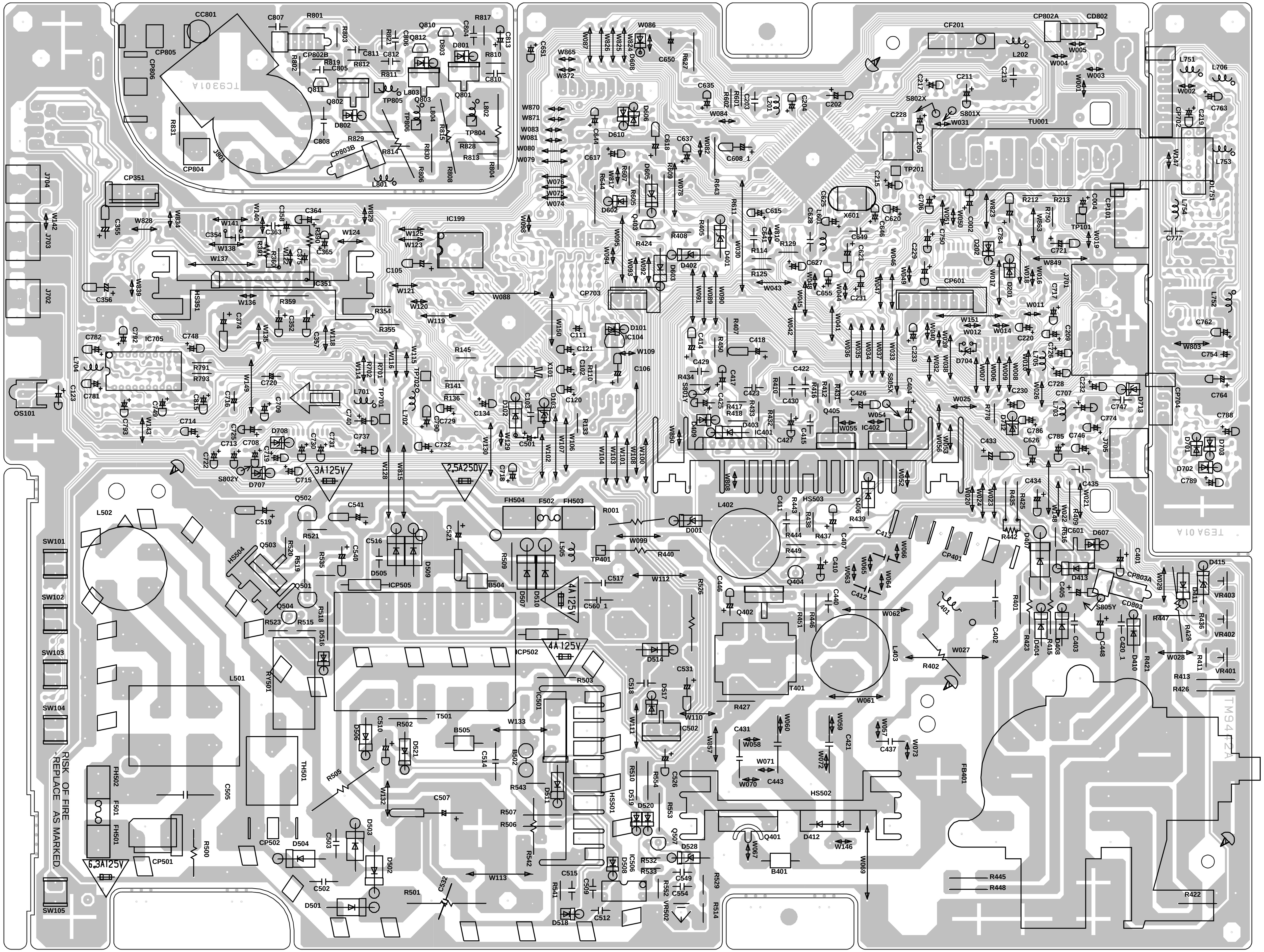
L402, L403
DY

PIN ADJ
VR403
Q405 PIN DRIVER
Q404 PIN SW

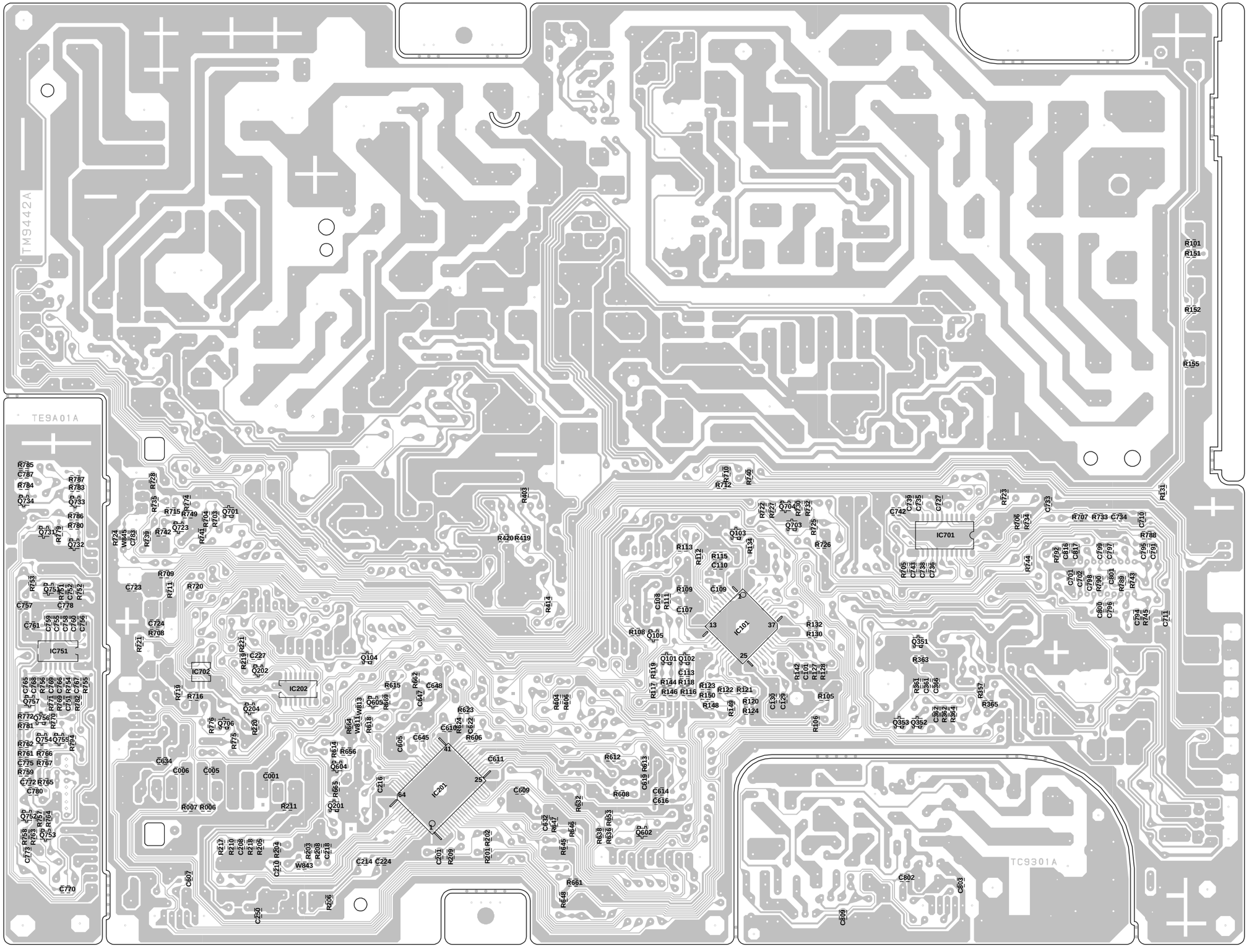
TRANSFORMER FLYBACK
FB401

P.CON+5V
H. SIZE
VR402

PRINTED CIRCUIT BOARDS
MAIN/CRT/COMB (INSERTED PARTS)
SOLDER SIDE

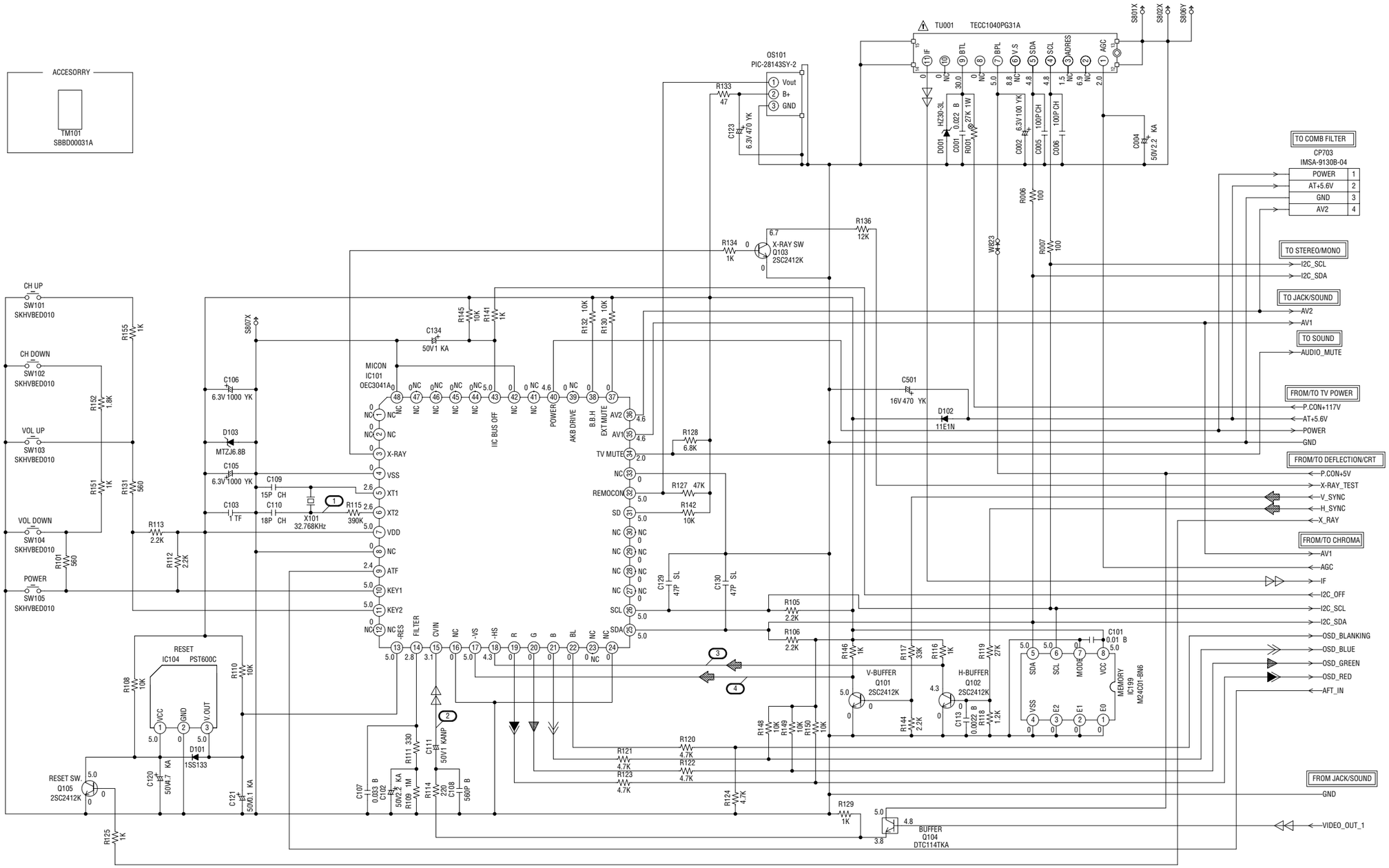


PRINTED CIRCUIT BOARDS
MAIN/CRT/COMB (CHIP MOUNTED PARTS)
SOLDER SIDE



MICON/TUNER SCHEMATIC DIAGRAM

(MAIN PCB)



NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE。

NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

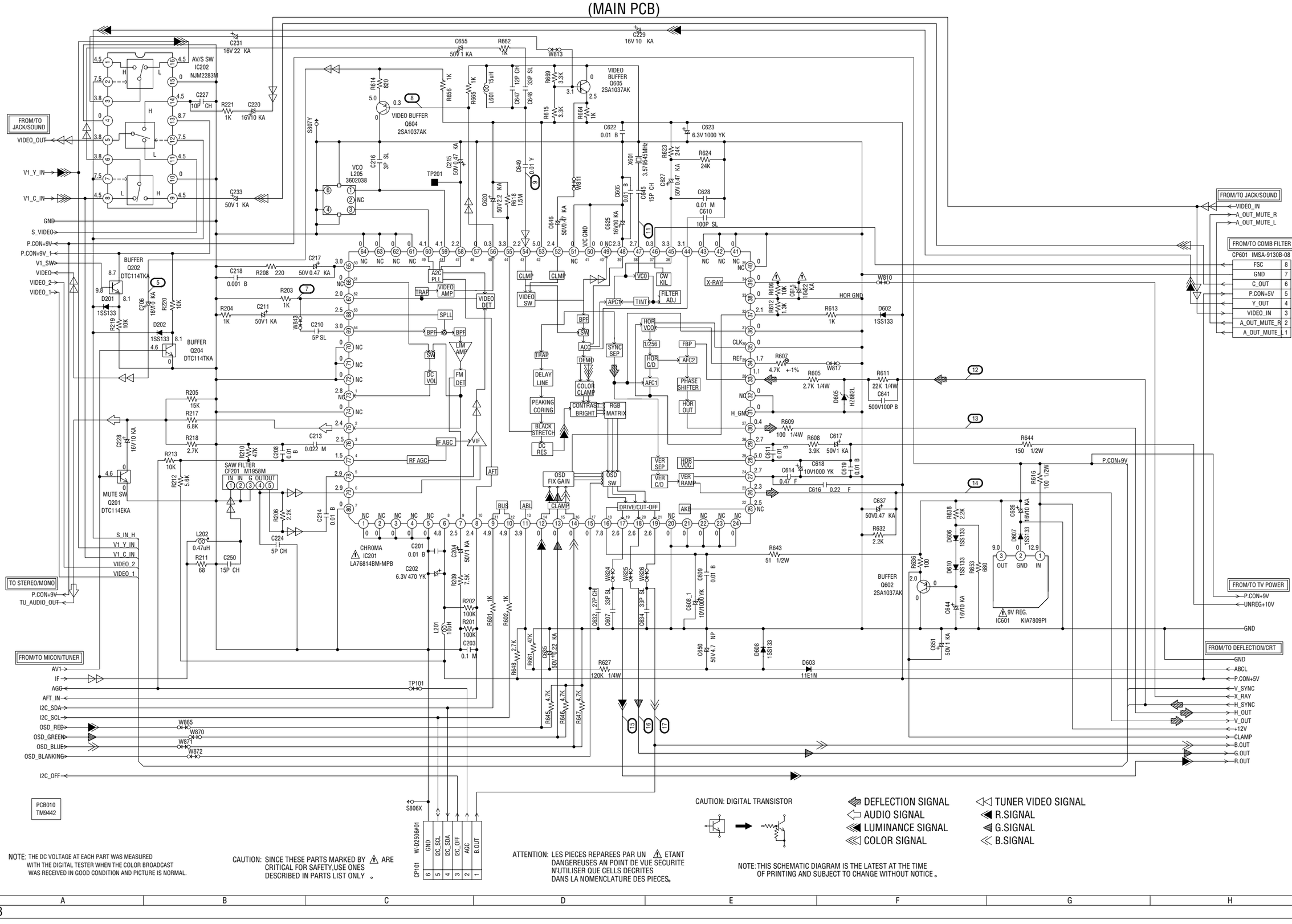
CAUTION: SINCE THESE PARTS MARKED BY ⚠ ARE CRITICAL FOR SAFETY,USE ONES DESCRIBED IN PARTS LIST ONLY 。

ATTENTION: LES PIECES REPAREES PAR UN ⚠ ETANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLS DECRITES DANS LA NOMENCLATURE DES PIECES。

CAUTION: DIGITAL TRANSISTOR

TUNER VIDEO SIGNAL
R.SIGNAL
G.SIGNAL
B.SIGNAL
DEFLECTION SIGNAL

CHROMA SCHEMATIC DIAGRAM
(MAIN PCB)



NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

CAUTION: SINCE THESE PARTS MARKED BY ⚠ ARE CRITICAL FOR SAFETY.USE ONES DESCRIBED IN PARTS LIST ONLY 。

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DEFLECTION/CRT SCHEMATIC DIAGRAM

(MAIN PCB)

(CRT PCB)

FROM/TO CHROMA
CLAMP
R.OUT
G.OUT
B.OUT
P.CON+5V

TO CRT
CD802 2E055308
CP802A 51048-0510

V-OUT IC401 LA7841
THERMAL PROTECTION
PUMP UP
AMP
GND VCC

5V REG. IC402 BA05T

TO SOUND
P.CON+5V

FROM/TO MICON/TUNER
P.CON+5V
V_SYNC
H_SYNC
X-RAY_TEST
X_RAY

X-RAY TEST SW. Q403 DTA144ES

FROM/TO CHROMA
V_SYNC
X_RAY
V_OUT
ABCL
H_OUT
H_SYNC
GND
+12V

T401 ETH19Y72BY

H.DRIVE Q402 2SC2621

H.OUT Q401 2SD2335_LS

FMV-3FULF027-102

FB401 3232005R

TO DY
CP401 B06B-DVS-L

FOCUS
SCREEN

TO CRT

FROM TV POWER
P.CON+117V
GND

HS502 763WAA0125

PIN ADJ. VR403 470

PIN DRIVE Q405 2SB1134R

PIN SW Q404 2SC945

H.SIZE VR402 3.3K

L402 D8000012

PCB010 TM9442

TO CRT
HEATER
GND
GND
180V
CP803A 51052-0400
CD803 2E045501

CD801 06CP82035A
CD805 06CP82035A
V801 A81AGZ50X06

FROM/TO CRT

FROM DEFLECTION
B.OUT G.OUT R.OUT CLAMP GND
CP802B 51048-0510

BLUE AMP Q803 2SC4075-YAC
GREEN AMP Q802 2SC4075-YAC
RED AMP Q801 2SC4075-YAC

BLUE AMP Q812 2SC1740SP
GREEN AMP Q811 2SC1740SP
RED AMP Q810 2SC1740SP

FROM/TO DEFLECTION
CP806 TS-80P-02-V1
CP805 TS-80P-02-V1
GND_A

FROM DEFLECTION
CP804 005P-2100
CP803B 51052-0400
SCREEN
HEATER
GND_A
180V

J801 CVT3275-5101
CC801 TP-1S-05

PCB110 TC9301

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE。

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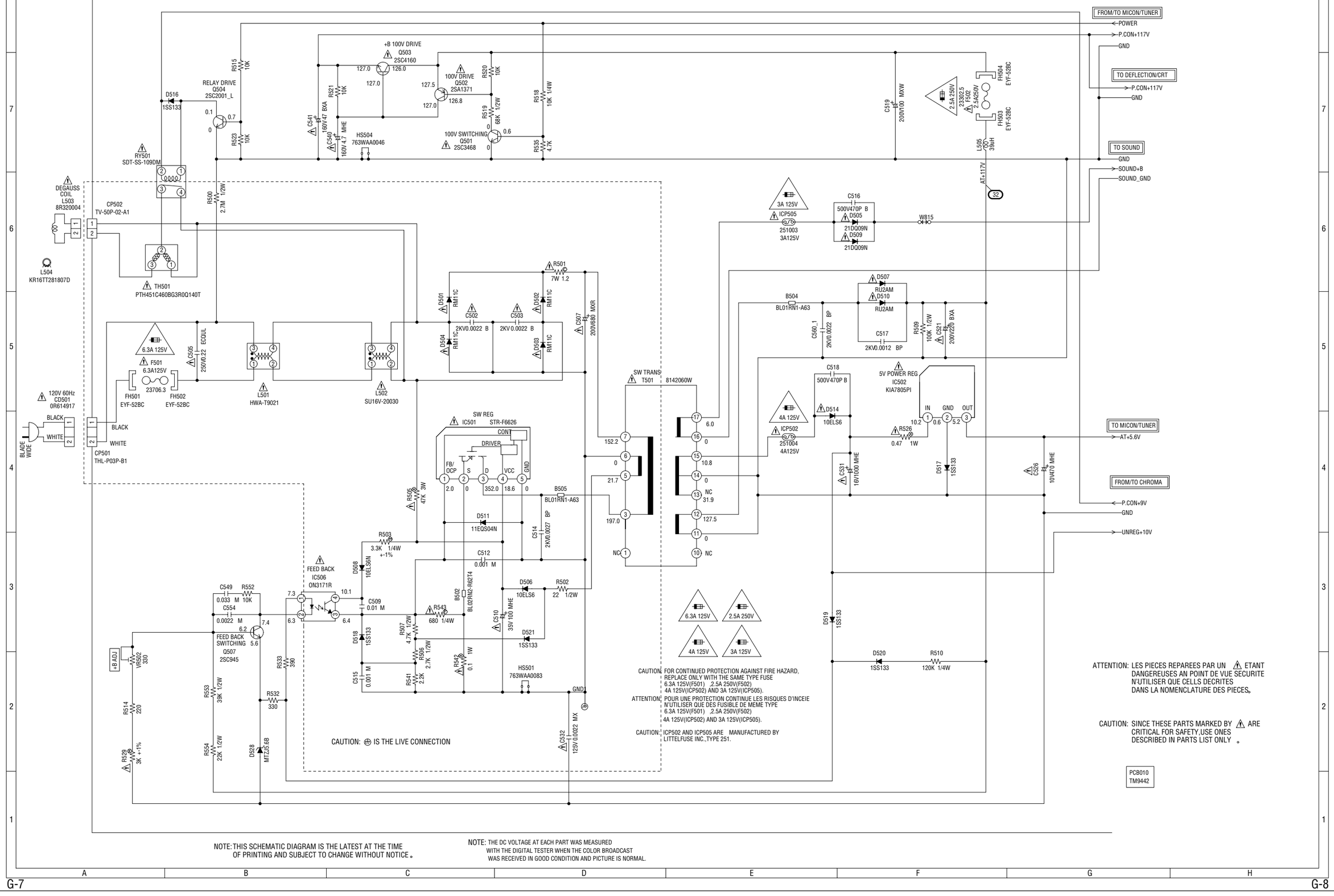
CAUTION: SINCE THESE PARTS MARKED BY ⚠ ARE CRITICAL FOR SAFETY,USE ONES DESCRIBED IN PARTS LIST ONLY 。

ATTENTION: LES PIECES REPAREES PAR UN ⚠ ETANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLS DECRITES DANS LA NOMENCLATURE DES PIECES。

CAUTION: DIGITAL TRANSISTOR

R.SIGNAL
G.SIGNAL
B.SIGNAL
DEFLECTION SIGNAL

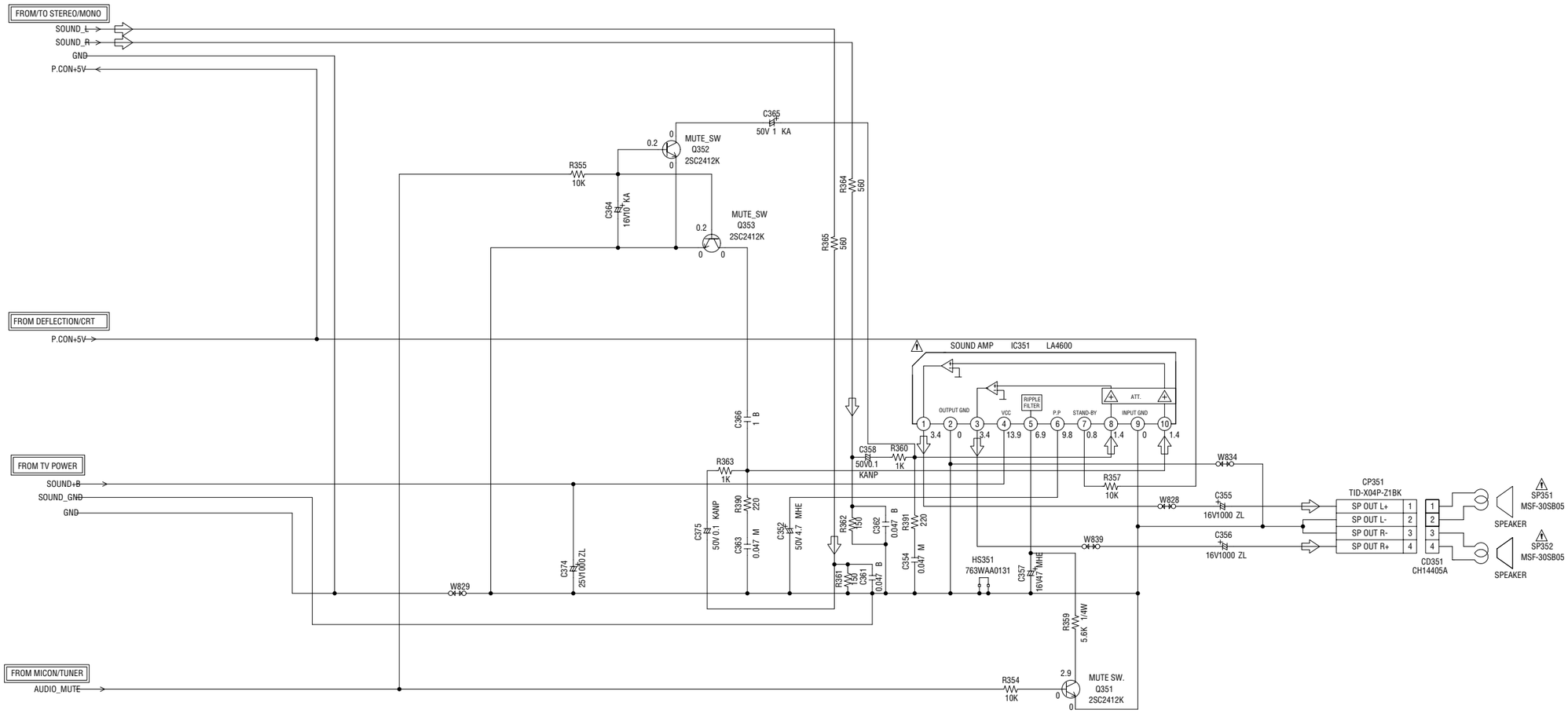
TV POWER SCHEMATIC DIAGRAM
(MAIN PCB)



NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE。

NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

SOUND SCHEMATIC DIAGRAM
(MAIN PCB)



NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE 。

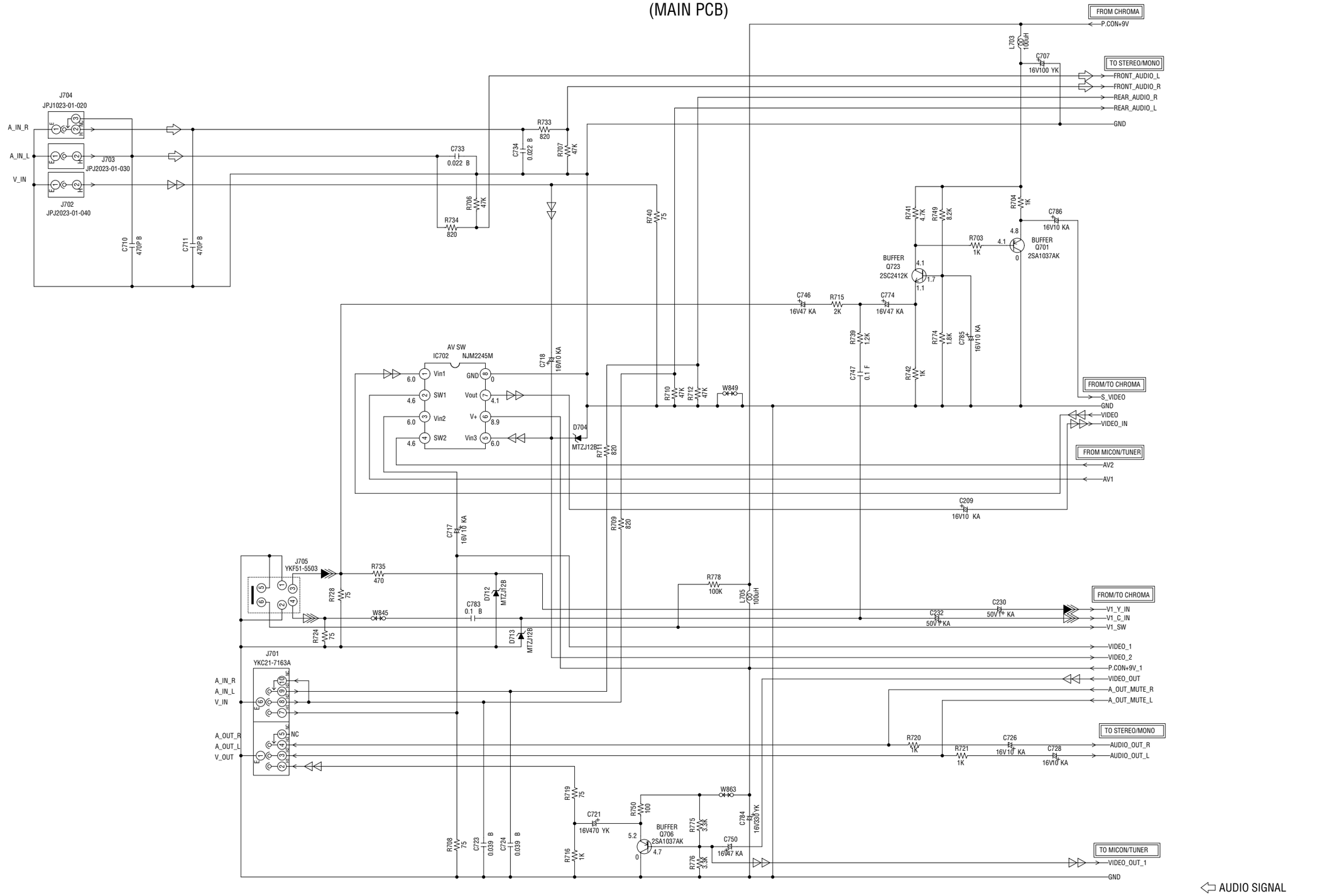
NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

CAUTION: SINCE THESE PARTS MARKED BY ⚠ ARE CRITICAL FOR SAFETY,USE ONES DESCRIBED IN PARTS LIST ONLY 。

ATTENTION: LES PIECES REPAREES PAR UN ⚠ ETANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLS DECRITES DANS LA NOMENCLATURE DES PIECES。

⇦ AUDIO SIGNAL

JACK/SOUND SCHEMATIC DIAGRAM
(MAIN PCB)



AUDIO SIGNAL
TUNER VIDEO SIGNAL
LUMINANCE SIGNAL
COLOR SIGNAL

PCB010
TM9442

NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE。

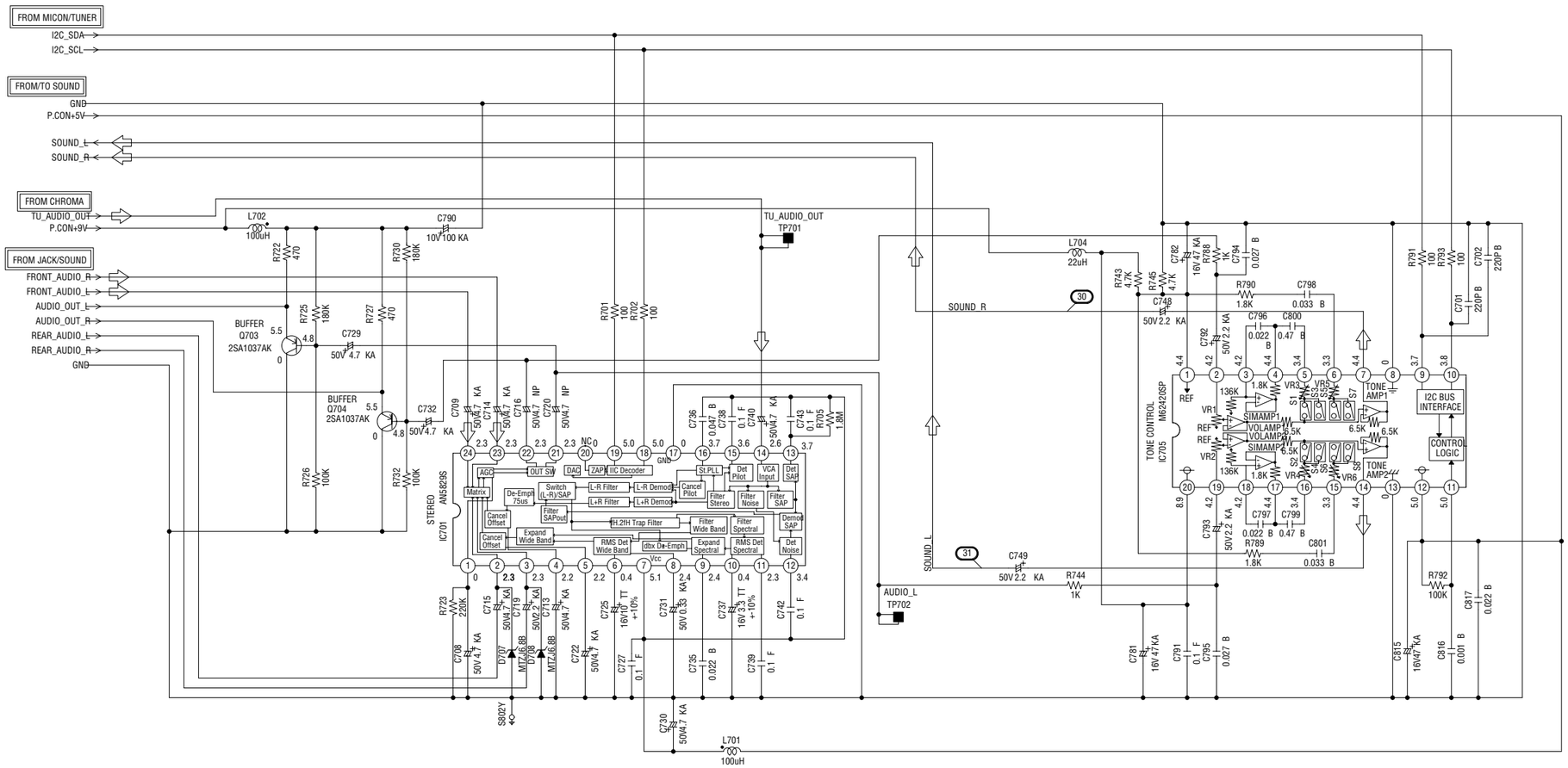
NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

CAUTION: SINCE THESE PARTS MARKED BY ⚠ ARE CRITICAL FOR SAFETY,USE ONES DESCRIBED IN PARTS LIST ONLY 。

ATTENTION: LES PIECES REPAREES PAR UN ⚠ ETANT DANGEREUSES AN POINT DE VUE SECURITE N'UTILISER QUE CELLS DECRITES DANS LA NOMENCLATURE DES PIECES。

STEREO/MONO SCHEMATIC DIAGRAM

(MAIN PCB)



PCB010
TM9442

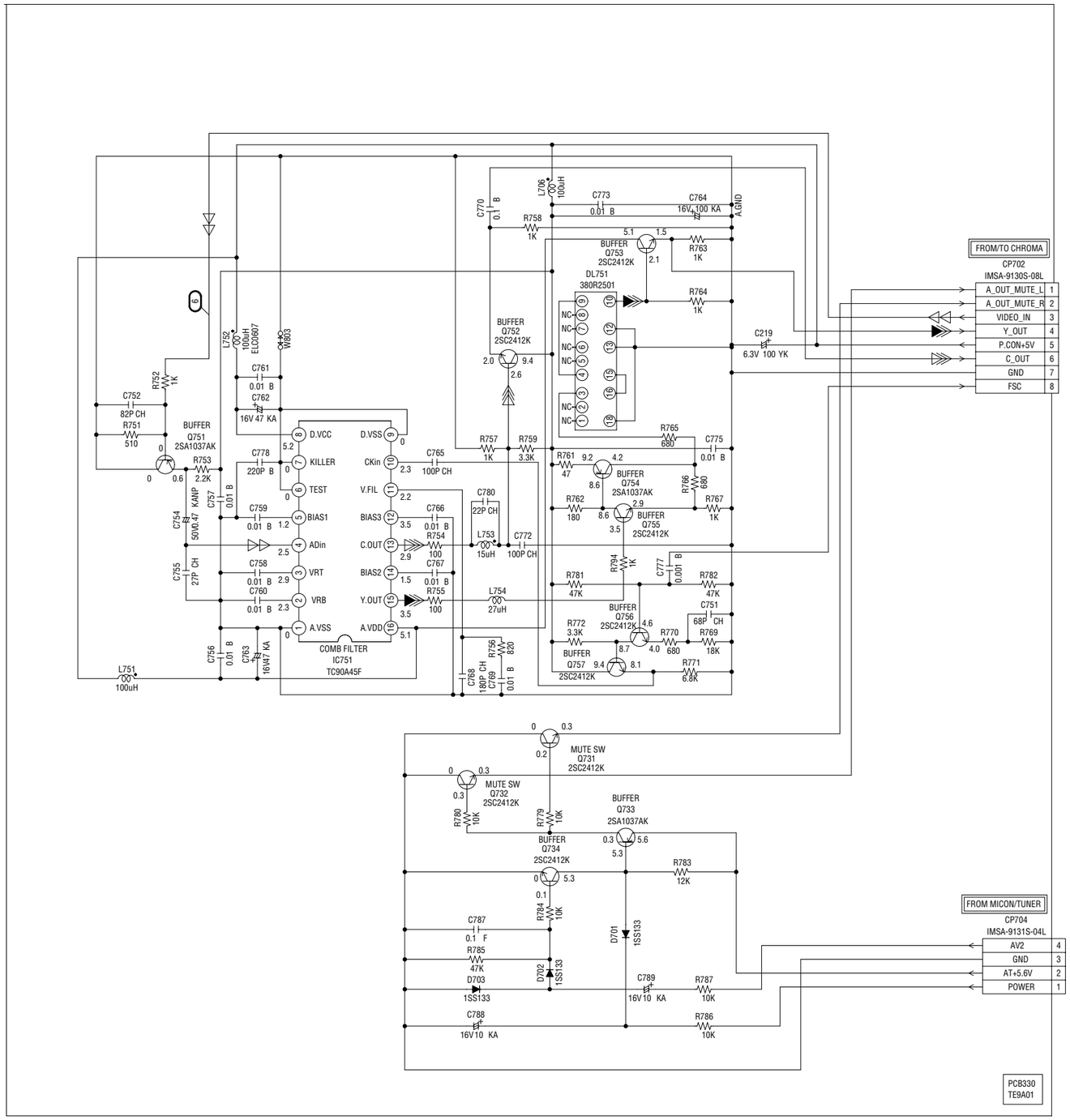
NOTE: THIS SCHEMATIC DIAGRAM IS THE LATEST AT THE TIME OF PRINTING AND SUBJECT TO CHANGE WITHOUT NOTICE。

NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

⇦ AUDIO SIGNAL

COMB/FILTER SCHEMATIC DIAGRAM

(COMB PCB)



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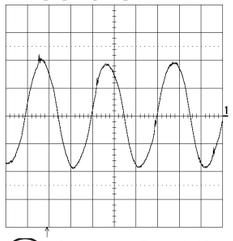
NOTE: THE DC VOLTAGE AT EACH PART WAS MEASURED WITH THE DIGITAL TESTER WHEN THE COLOR BROADCAST WAS RECEIVED IN GOOD CONDITION AND PICTURE IS NORMAL.

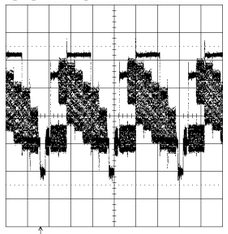
WAVEFORMS

MICON/TUNER

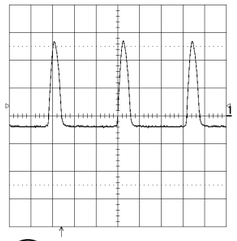


① 0.5V 10μs/div

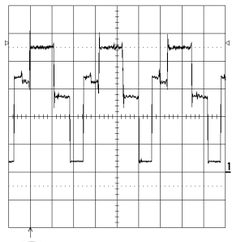
COMB/FILTER



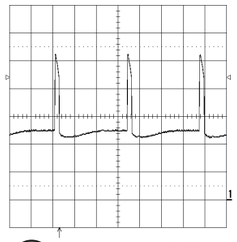
⑥ 0.5V 20μs/div



⑫ 10V 20μs/div

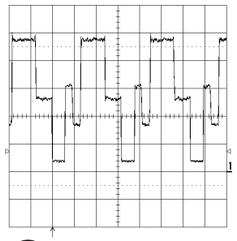


⑰ 1V 20μs/div

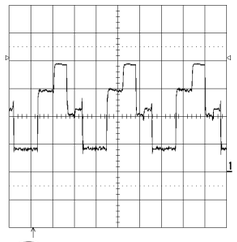


㉒ 10V 5ms/div

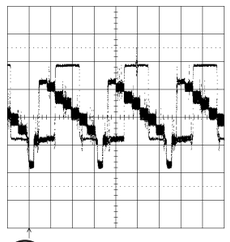
DEFLECTION/CRT



㉝ 1V 20μs/div

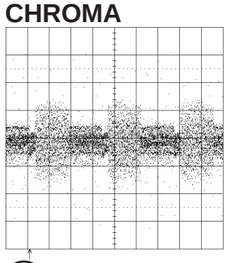


㊳ 50V 20μs/div

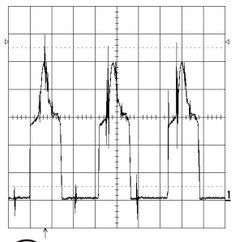


② 0.5V 20μs/div

CHROMA

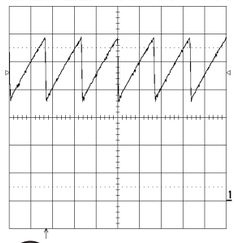


⑦ 200mV 5ms/div

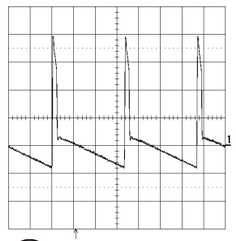


⑬ 200mV 20μs/div

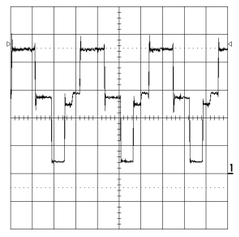
DEFLECTION/CRT



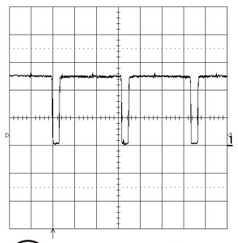
⑱ 0.5V 10ms/div



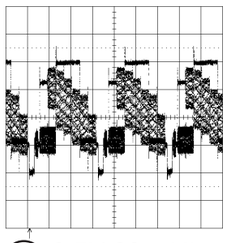
㉓ 10V 5ms/div



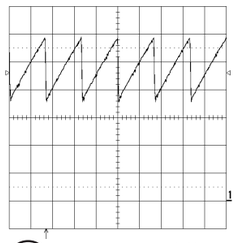
㉞ 1V 20μs/div



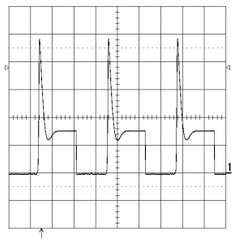
③ 2V 20μs/div



⑧ 0.5V 20μs/div

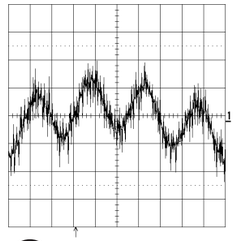


⑭ 0.5V 10ms/div

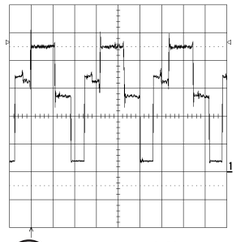


⑲ 50V 20μs/div

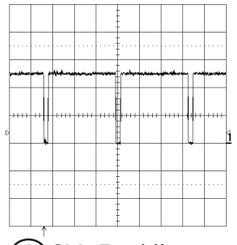
STEREO/MONO



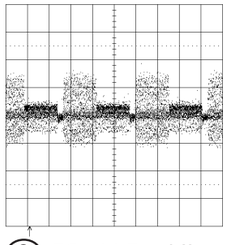
㉚ 50mV 0.2ms/div



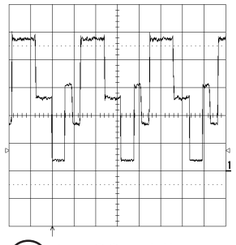
㉟ 1V 20μs/div



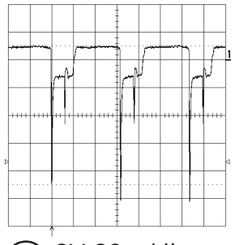
④ 2V 5ms/div



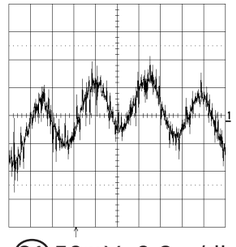
⑨ 50mV 5ms/div



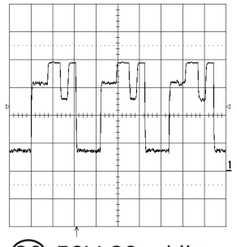
⑮ 1V 20μs/div



⑳ 2V 20μs/div

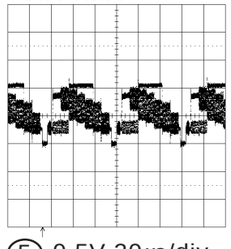


㉛ 50mV 0.2ms/div

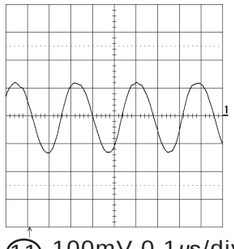


㊱ 50V 20μs/div

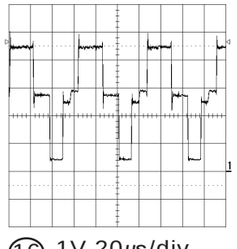
CHROMA



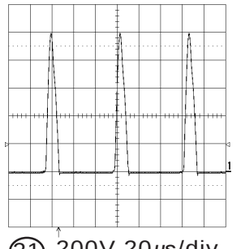
⑤ 0.5V 20μs/div



⑪ 100mV 0.1μs/div

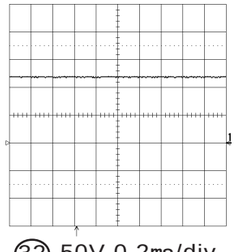


⑯ 1V 20μs/div

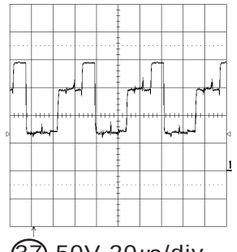


㉑ 200V 20μs/div

TV POWER



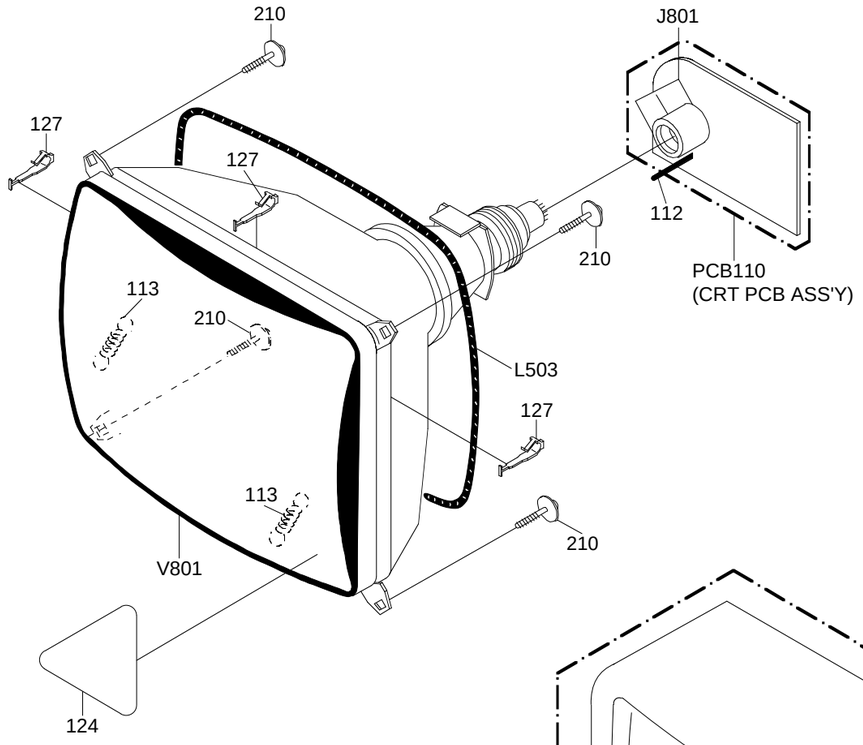
㉜ 50V 0.2ms/div

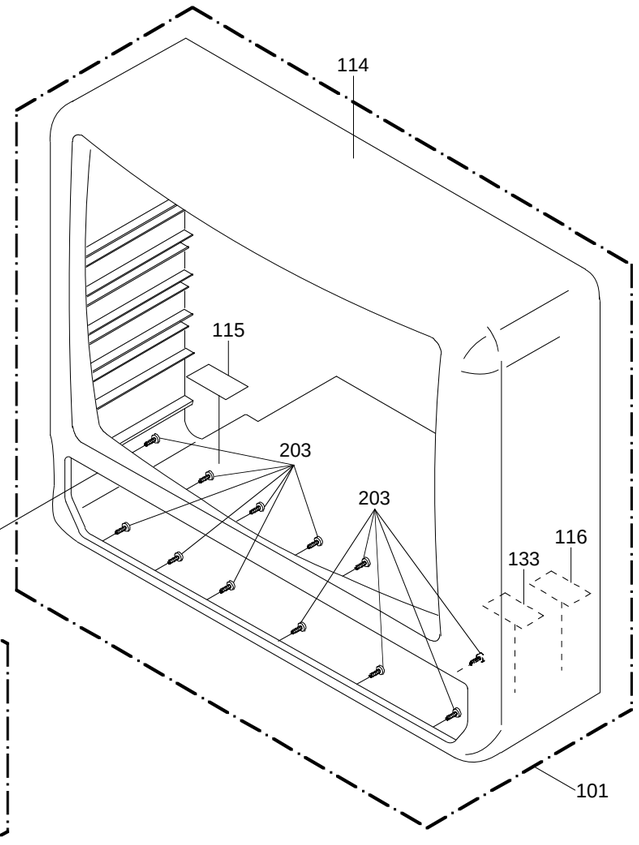


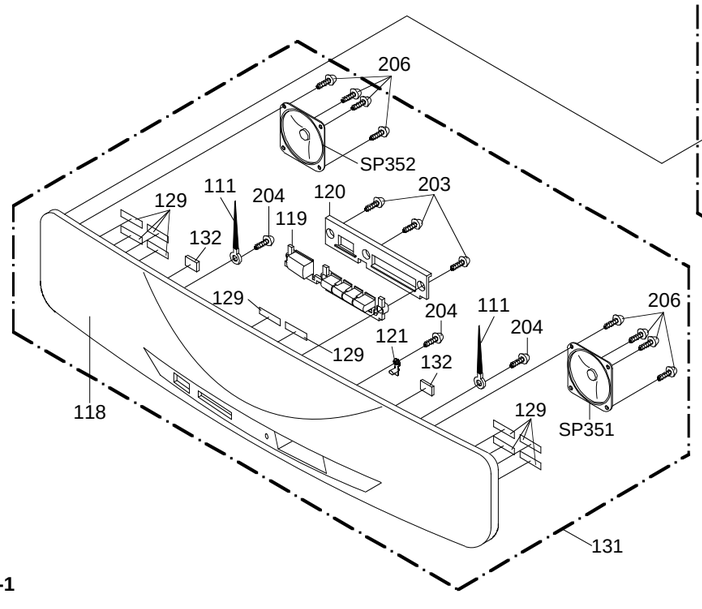
㊲ 50V 20μs/div

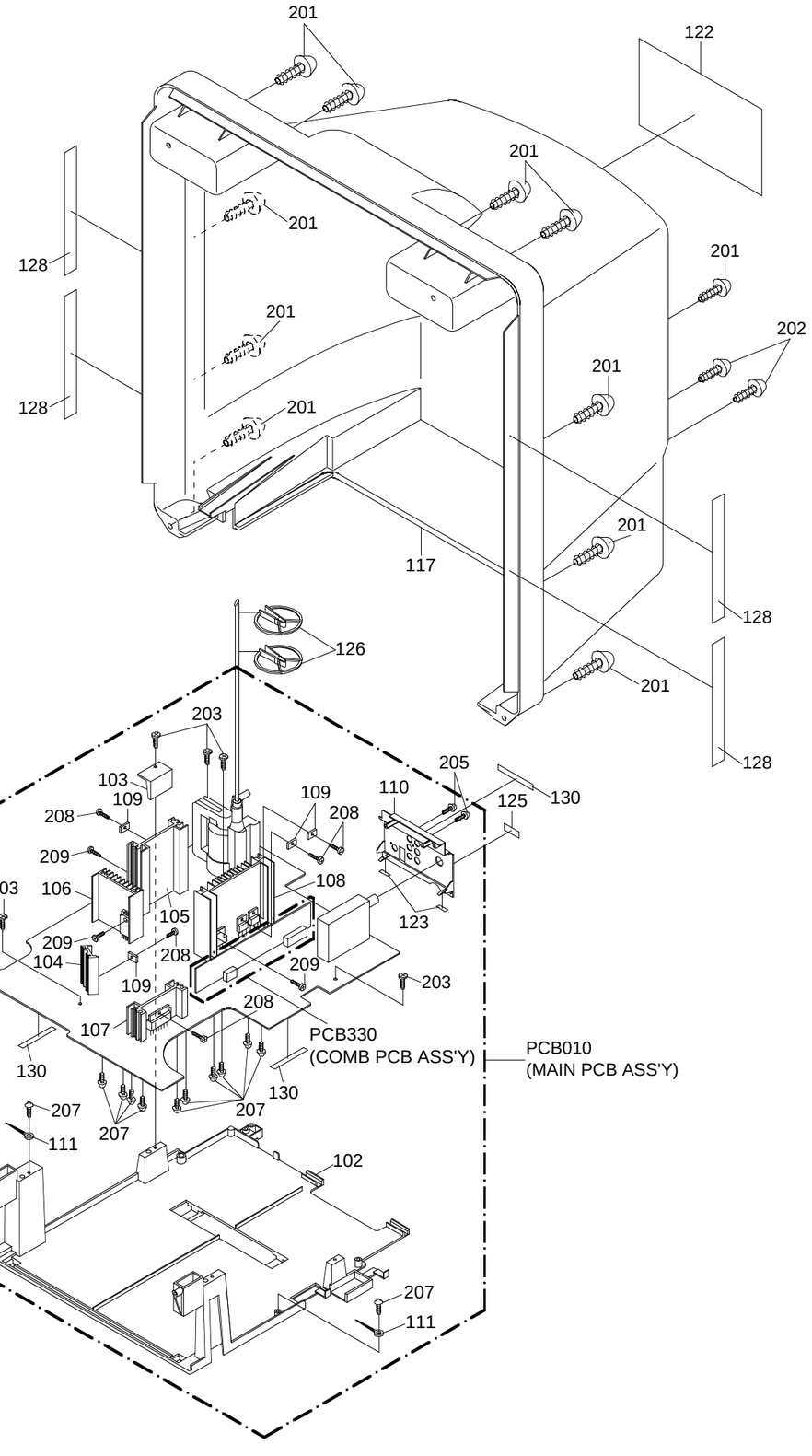
NOTE: The following waveforms were measured at the point of the corresponding balloon number in the schematic diagram.

MECHANICAL EXPLODED VIEW









MECHANICAL REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	
101	A3I401B720	CABINET,FRONT ASS'Y	
102	761WPA0184	HOLDER,DECK	
103	761WPA0185	HOLDER,M/PCB	
104	----	HEAT SINK	
105	----	HEAT SINK	
106	----	HEAT SINK	
107	----	HEAT SINK	
108	----	HEAT SINK	
109	----	METAL SPACER	
110	771WPA0238	PLATE,JACK	
111	8995034000	CORD CLIP UL CO.	
112	----	COATING CLIP	
113	741WUA0016	SPRING,EARTH	
114	701APJ0079	CABINET,FRONT	
115	7240001041	SHEET,CSA WARNING	
116	7230006856	SHEET,CAUTION	
117	702APA0110	CABINET,BACK	
118	711WPJ0036	PANEL,FRONT	
119	735WPA0443	BUTTON,FRAME	
120	735WPA0444	BUTTON,BASE	
121	713WPA0082	GUIDE,REMOCON	
122	722A080006	SHEET,RATING	
123	800WQ00030	FELT SHEET	12x20xT0.5
124	7230006935	FILM,DECORATION	
125	724WNA0007	SHEET,PVC	
126	759WPA0006	HOLDER,ANODE WIRE	
127	762WPA0010	HOLDER,CRT WIRE	
128	800WQ00038	FELT SHEET	
129	800WQ00052	FELT SHEET	
130	800WQ00044	FELT SHEET	
131	A3I401B890	PANEL ASS'Y	
132	800WFA0031	CUSHION	30x14xT3
133	7220001109	SHEET,HWC	
201	8117540B04	SCREW,TAPPING(B0) TRUSS	4x20
202	8110630A24	SCREW,TAP TITE(P) BRAZIER	3x12
203	8110630A04	SCREW,TAP TITE(P) BRAZIER	3x10
204	8110630804	SCREW,TAP TITE(P) BRAZIER	3x8
205	8110230A02	SCREW,TAP TITE(P) BIND	3x10
206	8110330A04	SCREW,TAP TITE(P) FLAT	3x10
207	8109630802	SCREW,TAP TITE(B) BRAZIER	3x8
208	810A130804	SCREW/WASHER(A)	M3x8
209	810B130A04	SCREW/WASHER(B)	M3x10
210	8111J50D05	SCREW,TAPPING (A) GW22	5x35
---	791AHA0020	LAMIFILM,BAG	
---	792AHA0079	PACKAGE,TOP	
---	792AHA0080	PACKAGE,BOTTOM	
---	793ACD0476	GIFT BOX	
---	JB5K0100	POLY BAG	
---	J3I40101	INSTRUCTION BOOK	

ELECTRICAL REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	
RESISTORS			
⚠ R001	R3X181273J	R,METAL OXIDE	27K OHM 1W
R390	R001T6221J	RC	220 OHM 1/6W
R391	R001T6221J	RC	220 OHM 1/6W
⚠ R401	R4X5T4104F	R,METAL	100K OHM 1/4W
⚠ R402	R3K181102J	R,METAL	1K OHM 1W
⚠ R404	R801R7472J	RC	4.7K OHM 1/10W
⚠ R405	R4X5T6183F	R,METAL	18K OHM 1/6W
⚠ R406	R801R7822J	RC	8.2K OHM 1/10W
⚠ R407	R426T21R5F	R,METAL	1.5 OHM 1/2W
⚠ R408	R4X5T6123F	R,METAL	12K OHM 1/6W
⚠ R409	R4X5T6622F	R,METAL	6.2K OHM 1/6W
⚠ R415	R3X181102J	R,METAL OXIDE	1K OHM 1W
⚠ R421	R001T4223J	RC	22K OHM 1/4W
⚠ R423	R65581010J	R,FUSE	1 OHM 1W
⚠ R424	R4X5T6123F	R,METAL	12K OHM 1/6W
⚠ R429	R6558A5R6J	R,FUSE	5.6 OHM 2W
⚠ R434	R0L2U21R5J	RC	1.5 OHM 1/2W
⚠ R440	R5X2CE332J	R,CEMENT	3.3K OHM 7W
R442	R001T6225J	RC	2.2M OHM 1/6W
R500	R0G3K2275K	RC	2.7M OHM 1/2W +-10%
⚠ R501	R5X2CE1R2J	R,CEMENT	1.2 OHM 7W
⚠ R505	R3X28B473J	R,METAL OXIDE	47K OHM 3W
⚠ R526	R3X181R47J	R,METAL	0.47 OHM 1W
⚠ R529	R4X5T6302F	R,METAL	3K OHM 1/6W
⚠ R542	R336810R1J	R,METAL	0.1 OHM 1W
⚠ R606	R801R7103J	RC	10K OHM 1/10W
⚠ R804	R3X18A123J	R,METAL OXIDE	12K OHM 2W
⚠ R806	R3X18A123J	R,METAL OXIDE	12K OHM 2W
⚠ R808	R3X10A123J	R,METAL	12K OHM 2W
CAPACITORS			
C354	P1S300473J	CP	0.047 UF 50V
C355	E62FF2102M	CE	1000 UF 16V
C356	E62FF2102M	CE	1000 UF 16V
C363	P1S300473J	CP	0.047 UF 50V
C374	E62FF3102M	CE	1000 UF 25V
⚠ C402	C01BBP713K	CC	0.001 UF 2KV BP
⚠ C404	E02LT2471M	CE	470 UF 16V
⚠ C405	E02LT2471M	CE	470 UF 16V
C412	P411F3105J	CMPP	1 UF 250 V ECWF
C413	P411F3105J	CMPP	1 UF 250 V ECWF
⚠ C414	E5EZT4101M	CE	100 UF 35V
⚠ C418	E5EZF3222M	CE	2200 UF 25V
C421	P3N1F5333J	CPP	0.033 UF 630V
C431	C034BN7H3K	CC	0.0022UF 2KV BN
⚠ C433	E02LF4471M	CE	470 UF 35V
⚠ C434	E02LT8220M	CE	22 UF 100V
C437	P447F2564J	CMPP	0.56 UF 200V FHS
⚠ C443	P4N8FJ183H	CMPP	C 0.018 UF 1.25KV
⚠ C446	E5EZTB010M	CE	1 UF 160V
⚠ C448	E02LT8220M	CE	22 UF 100V
C501	E0EL02471M	CE	470 UF 16V
⚠ C502	C13HB07H3K	CC	0.0022UF 2KV B
⚠ C503	C13HB07H3K	CC	0.0022UF 2KV B
⚠ C505	P2122B224M	CMP	0.22 UF 250V ECQUL
⚠ C507	E52SFC681M	CE	680 UF 200V
⚠ C510	E5EZT4101M	CE	100 UF 35V
C514	C01BBP7K3K	CC	0.0027UF 2KV BP
C517	C01BBP7B3K	CC	0.0012UF 2KV BP
C519	E52E0C101M	CE	100 UF 200V
⚠ C521	E62D0C221M	CE	220 UF 200V
⚠ C526	E5EZT1471M	CE	470 UF 10V
⚠ C531	E5EZT2102M	CE	1000 UF 16V
C532	C034E0JH3M	CC	0.0022UF 125V MX
⚠ C540	E5EZTB4R7M	CE	4.7 UF 160V
⚠ C541	E62DFB470M	CE	47 UF 160V
C560	C01BBP7H3K	CC	0.0022UF 2KV BP
⚠ C615	E50HU2220M	CE	22 UF 16 V
C707	E0EL02101M	CE	100 UF 16V
C808	C130B0713K	CC	0.001 UF 2KV B
DIODES			
D001	D94TA30013	DIODE,ZENER	HZ30-3L TD
D101	D1VT001330	DIODE,SILICON	1SS133T-77
D102	D28T11E1N1	DIODE,SILICON	11E1N-TA1B2
D103	D97U06R81B	DIODE,ZENER	MTZJ6.8B T-77
D201	D1VT001330	DIODE,SILICON	1SS133T-77
D202	D1VT001330	DIODE,SILICON	1SS133T-77
⚠ D401	D94TA27011	DIODE,ZENER	HZ27-1L TD

REF. NO.	PART NO.	DESCRIPTION	
DIODES			
⚠ D402	D94TA11B11	DIODE,ZENER	HZ11B1L TD
D403	D28T11E1N1	DIODE,SILICON	11E1N-TA1B2
⚠ D404	D28TELS6N6	DIODE,RECTIFIER	10ELS6N-TA1B2
D406	D28T10ELS6	DIODE,RECTIFIER	10ELS6TA1B2
⚠ D407	D2BTRU2AM0	DIODE,SILICON	RU2AM V1
⚠ D408	D28TELS6N6	DIODE,RECTIFIER	10ELS6N-TA1B2
D409	D1VT001330	DIODE,SILICON	1SS133T-77
⚠ D410	D28TELS6N6	DIODE,RECTIFIER	10ELS6N-TA1B2
⚠ D411	D28TELS6N6	DIODE,RECTIFIER	10ELS6N-TA1B2
D412	DCBFMV3FU0	DIODE	FMV-3FULF027-102
⚠ D413	D28T11E1N1	DIODE,SILICON	11E1N-TA1B2
D415	D97U01301B	DIODE,ZENER	MTZJ13B T-77
⚠ D501	D2BTRM11C0	DIODE,RECTIFIER	RM11C
⚠ D502	D2BTRM11C0	DIODE,RECTIFIER	RM11C
⚠ D503	D2BTRM11C0	DIODE,RECTIFIER	RM11C
⚠ D504	D2BTRM11C0	DIODE,RECTIFIER	RM11C
⚠ D505	D28T21DQN9	DIODE,SCHOTTKY	21DQ09N-TA2B1
D506	D28T10ELS6	DIODE,RECTIFIER	10ELS6TA1B2
⚠ D507	D2BTRU2AM0	DIODE,SILICON	RU2AM V1
D508	D28TELS6N6	DIODE,RECTIFIER	10ELS6N-TA1B2
⚠ D509	D28T21DQN9	DIODE,SCHOTTKY	21DQ09N-TA2B1
⚠ D510	D2BTRU2AM0	DIODE,SILICON	RU2AM V1
D511	D28TQS04N0	DIODE,SCHOTTKY	11EQS04N-TA1B2
⚠ D514	D28X10ELS6	DIODE,RECTIFIER	10ELS6-TA2B5
D516	D1VT001330	DIODE,SILICON	1SS133T-77
D517	D1VT001330	DIODE,SILICON	1SS133T-77
D518	D1VT001330	DIODE,SILICON	1SS133T-77
D519	D1VT001330	DIODE,SILICON	1SS133T-77
D520	D1VT001330	DIODE,SILICON	1SS133T-77
D521	D1VT001330	DIODE,SILICON	1SS133T-77
D528	D97U05R61B	DIODE,ZENER	MTZJ5.6B T-77
D602	D1VT001330	DIODE,SILICON	1SS133T-77
D603	D28T11E1N1	DIODE,SILICON	11E1N-TA1B2
D605	D94TA6RB12	DIODE,ZENER	HZ6B2L TD
D606	D1VT001330	DIODE,SILICON	1SS133T-77
D607	D1VT001330	DIODE,SILICON	1SS133T-77
D608	D1VT001330	DIODE,SILICON	1SS133T-77
D610	D1VT001330	DIODE,SILICON	1SS133T-77
D701	D1VT001330	DIODE,SILICON	1SS133T-77
D702	D1VT001330	DIODE,SILICON	1SS133T-77
D703	D1VT001330	DIODE,SILICON	1SS133T-77
D704	D97001201B	DIODE,ZENER	MTZJ12B
D707	D97U06R81B	DIODE,ZENER	MTZJ6.8B T-77
D708	D97U06R81B	DIODE,ZENER	MTZJ6.8B T-77
D712	D97U01201B	DIODE,ZENER	MTZJ12B T-77
D713	D97U01201B	DIODE,ZENER	MTZJ12B T-77
D801	D1VT001330	DIODE,SILICON	1SS133T-77
D802	D1VT001330	DIODE,SILICON	1SS133T-77
D803	D1VT001330	DIODE,SILICON	1SS133T-77
ICS			
IC101	I53F53041A	IC	OEC3041A
IC104	I9UJ0T600C	IC	PST600C
IC199	A3I401B015	IC	M24C01-BN6
⚠ IC201	I03FE814B0	IC	LA76814BM-MPB
IC202	I0QF022830	IC	NJM2283M
⚠ IC351	I03SP46000	IC	LA4600
⚠ IC401	I03SD78410	IC	LA7841
⚠ IC402	I07K9A05T0	IC	BA05T
⚠ IC501	I2BT066260	IC	STR-F6626
⚠ IC502	I1KA978050	IC	KIA7805PI
⚠ IC506	000210001R	PHOTO COUPLER	ON3171R
⚠ IC601	I1KA978090	IC	KIA7809PI
IC701	I01FF58290	IC	AN5829S
IC702	I0QF02245M	IC	NJM2245M
IC705	I06DF62420	IC	M62420SP
IC751	I05FE90A45	IC	TC90A45F
TRANSISTORS			
Q101	T8YJ2412K0	TRANSISTOR,SILICON	2SC2412KT146 R,S
Q102	T8YJ2412K0	TRANSISTOR,SILICON	2SC2412KT146 R,S
Q103	T8YJ2412K0	TRANSISTOR,SILICON	2SC2412KT146 R,S
Q104	TNYJJ05001	COMPOUND TRANSISTOR	DTC114TKAT146
Q105	T8YJ2412K0	TRANSISTOR,SILICON	2SC2412KT146 R,S
Q201	TNYJB05001	COMPOUMD TRANSISTOR	DTC114EKAT146
Q202	TNYJJ05001	COMPOUND TRANSISTOR	DTC114TKAT146
Q204	TNYJJ05001	COMPOUND TRANSISTOR	DTC114TKAT146
Q351	T8YJ2412K0	TRANSISTOR,SILICON	2SC2412KT146 R,S
Q352	T8YJ2412K0	TRANSISTOR,SILICON	2SC2412KT146 R,S

ELECTRICAL REPLACEMENT PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	
		TRANSISTORS	
Q353	T8YJ2412K0	TRANSISTOR,SILICON	2SC2412KT146 R,S
Q401	TDKU023350	TRANSISTOR,SILICON	2SD2335(LS)
⚠ Q402	TC3Q026210	TRANSISTOR,SILICON	2SC2621(D,E)-RAC
Q403	TPYTD03001	COMPOUND TRANSISTOR	DTA144ESTP
Q404	TCST009450	TRANSISTOR,SILICON	2SC945(C)-T(P,Q)
Q405	TB3001134R	TRANSISTOR,SILICON	2SB1134R
⚠ Q501	TC3T034680	TRANSISTOR,SILICON	2SC3468(D,E)-AE
⚠ Q502	TA3T1371A0	TRANSISTOR,SILICON	2SA1371(D,E)-AE
⚠ Q503	TC304160E0	TRANSISTOR,SILICON	2SC4160
Q504	TCST02001L	TRANSISTOR,SILICON	2SC2001(C)-T_L
Q507	TCST009450	TRANSISTOR,SILICON	2SC945(C)-T(P,Q)
Q602	T6YJ1037K0	TRANSISTOR,SILICON	2SA1037AKT146R,S
Q604	T6YJ1037K0	TRANSISTOR,SILICON	2SA1037AKT146R,S
Q605	T6YJ1037K0	TRANSISTOR,SILICON	2SA1037AKT146R,S
Q701	T6YJ1037K0	TRANSISTOR,SILICON	2SA1037AKT146R,S
Q703	T6YJ1037K0	TRANSISTOR,SILICON	2SA1037AKT146R,S
Q704	T6YJ1037K0	TRANSISTOR,SILICON	2SA1037AKT146R,S
Q706	T6YJ1037K0	TRANSISTOR,SILICON	2SA1037AKT146R,S
Q723	T8YJ2412K0	TRANSISTOR,SILICON	2SC2412KT146 R,S
Q731	T8YJ2412K0	TRANSISTOR,SILICON	2SC2412KT146 R,S
Q732	T8YJ2412K0	TRANSISTOR,SILICON	2SC2412KT146 R,S
Q733	T6YJ1037K0	TRANSISTOR,SILICON	2SA1037AKT146R,S
Q734	T8YJ2412K0	TRANSISTOR,SILICON	2SC2412KT146 R,S
Q751	T6YJ1037K0	TRANSISTOR,SILICON	2SA1037AKT146R,S
Q752	T8YJ2412K0	TRANSISTOR,SILICON	2SC2412KT146 R,S
Q753	T8YJ2412K0	TRANSISTOR,SILICON	2SC2412KT146 R,S
Q754	T6YJ1037K0	TRANSISTOR,SILICON	2SA1037AKT146R,S
Q755	T8YJ2412K0	TRANSISTOR,SILICON	2SC2412KT146 R,S
Q756	T8YJ2412K0	TRANSISTOR,SILICON	2SC2412KT146 R,S
Q757	T8YJ2412K0	TRANSISTOR,SILICON	2SC2412KT146 R,S
⚠ Q801	TC3Q040750	TRANSISTOR,SILICON	2SC4075-YAC
⚠ Q802	TC3Q040750	TRANSISTOR,SILICON	2SC4075-YAC
⚠ Q803	TC3Q040750	TRANSISTOR,SILICON	2SC4075-YAC
⚠ Q810	TCYT1740S0	TRANSISTOR,SILICON	2SC1740SP(R,S) TP
⚠ Q811	TCYT1740S0	TRANSISTOR,SILICON	2SC1740SP(R,S) TP
⚠ Q812	TCYT1740S0	TRANSISTOR,SILICON	2SC1740SP(R,S) TP
		COILS &TRANSFORMERS	
L201	021LA6100K	COIL	10 UH
L202	021673R47M	COIL	0.47 UH or
	02167FR47K	COIL	0.47 UH
L205	0336020388	COIL,VIDEO IFT	3602038
L401	022100031A	COIL,LINEARITY	ELH5L7120
L402	02D8000012	TIB PIN PHASE COIL	D8000012
L403	02C8000004	SIDE PIN MODURATOR COIL	C8000004
⚠ L501	029F000065	COIL,LINE FILTER	HWA-T9021
⚠ L502	029X000065	COIL,LINE FILTER	SU16V-20030
⚠ L503	028R320004	COIL,DEGAUSS	8R320004
L504	02A1281872	CORE,TRIDAL	KR16TT281807D
L505	021U6D390K	COIL	39 UH
L601	021LA6150K	COIL	15 UH
L701	021673101K	COIL	100 UH or
	02167F101J	COIL	100 UH
L702	021673101K	COIL	100 UH or
	02167F101J	COIL	100 UH
L703	021LA6101K	COIL	100 UH
L704	021LA6220K	COIL	22 UH
L705	021LA6101K	COIL	100 UH
L706	021673101K	COIL	100 UH or
	02167F101J	COIL	100 UH
L751	021673101K	COIL	100 UH or
	02167F101J	COIL	100 UH
L752	02167H101K	COIL	100 UH
L753	021673150K	COIL	15 UH or
	02167F150J	COIL	15 UH
L754	021LA6270K	COIL	27 UH
L801	02167D101K	COIL	100 UH
L802	02167D470K	COIL	47 UH
L803	02167D470K	COIL	47 UH
L804	02167D470K	COIL	47 UH
T401	045019005J	TRANS HORIZONTAL DRIVE	ETH19Y72BY
⚠ T501	048142060W	TRANSFORMER,SWITCHING	8142060W
		JACKS	
J701	060Q471003	RCA JACK	YKC21-7163A
J702	0602401031	RCA JACK	JPJ2023-01-040
J703	0602401032	RCA JACK	JPJ2023-01-030
J704	0602421013	RCA JACK	JPJ1023-01-020
J705	063Q700002	JACK	YKF51-5503

REF. NO.	PART NO.	DESCRIPTION	
		JACKS	
⚠ J801	066C130017	SOCKET,CATHODE RAY TUBE	CVT3275-5101
		SWITCHES	
SW101	0504201T31	SWITCH,TACT	SKHVBED010
SW102	0504201T31	SWITCH,TACT	SKHVBED010
SW103	0504201T31	SWITCH,TACT	SKHVBED010
SW104	0504201T31	SWITCH,TACT	SKHVBED010
SW105	0504201T31	SWITCH,TACT	SKHVBED010
		VARIABLE RESISTORS	
VR401	V126213BT2	VOLUME,SEMI FIXED	RH0684C13R
VR402	V1262L3BT6	VOLUME,SEMI FIXED	RH063LCN3R
VR403	V1262Q2BT6	VOLUME,SEMI FIXED	RH063LCS2R
VR502	V1263L2BTC	VOLUME,SEMI FIXED	RH063MCN2R
		P.C.BOARD ASSEMBLIES	
PCB010	A3I403B01A	PCB ASS'Y	TM9442A
PCB110	A3I402B11A	PCB ASS'Y	TC9301A
PCB330	A3I402B33A	PCB ASS'Y	TE9A01A
		MISCELLANEOUS	
B401	024AT03655	CORE,BEADS	BL01RN1-A63T6
B502	024AT03482	CORE,BEADS	BL02RN2-R62T4
B504	024AT03655	CORE,BEADS	BL01RN1-A63T6
B505	024AT03655	CORE,BEADS	BL01RN1-A63T6
CD351	06CH14405A	CORD,CONNECTOR	CH14405A
⚠ CD501	120R614917	CORD,AC	0R614917
CD801	06CP82035A	CORD,CONNECTOR	CP82035A
CD802	122E055308	CORD,CONNECTOR	2E055308
CD803	122E045501	CORD,JUMPER	2E045501
CD805	06CP82035A	CORD,CONNECTOR	CP82035A
CF201	102E245R71	FILTER,SAW	M1958M
CP101	069Q160058	CONNECTOR PCB SIDE	W-D2506#01
CP351	069W14T290	CONNECTOR PCB SIDE	TID-X04P-Z1BK
CP401	069X460029	CONNECTOR PCB SIDE	B06B-DVS-L
CP501	0697320039	CORD,UX CONNECTOR	THL-P03P-B1
CP502	069W420029	CONNECTOR PCB SIDE	TV-50P-02-A1
CP601	069J180038	CONNECTOR PCB SIDE	IMSA-9130B-08
CP702	069J180048	CONNECTOR PCB SIDE	IMSA-9130S-08L
CP703	069J140038	CONNECTOR PCB SIDE	IMSA-9130B-04
CP704	069J140028	CONNECTOR PCB SIDE	IMSA-9131S-04L
CP804	069W010010	CONNECTOR PCB SIDE	005P-2100
CP805	069W320018	CONNECTOR PCB SIDE	TS-80P-02-V1
CP806	069W320018	CONNECTOR PCB SIDE	TS-80P-02-V1
CP802A	067R005019	WIRE HOLDER	51048-0510
CP802B	067R005019	WIRE HOLDER	51048-0510
CP803A	067R104019	WIRE HOLDER	51052-0400
CP803B	067R104019	WIRE HOLDER	51052-0400
CUS001	800WF00004	CUSHION-A	
DL751	10380R2501	DELAY EQ	380R2501
⚠ F501	081PA6R302	FUSE	23706.3
⚠ F502	080PA2R501	FUSE	23302.5-MB000
⚠ FB401	043232005R	TRANSFORMER,FLYBACK	3232005R
FH501	06710T0006	HOLDER,FUSE	EYF-52BC
FH502	06710T0006	HOLDER,FUSE	EYF-52BC
FH503	06710T0006	HOLDER,FUSE	EYF-52BC
FH504	06710T0006	HOLDER,FUSE	EYF-52BC
⚠ ICP502	083PC04002	MICRO FUSE	251004
⚠ ICP505	083PC03002	MICRO FUSE	251003
OS101	077Q014003	REMOTE RECEIVER	PIC-28143SY-2
⚠ RY501	0560Q10114	RELAY	SDT-SS-109DM
SP351	070W036001	SPEAKER	MSF-30SB05
SP352	070W036001	SPEAKER	MSF-30SB05
⚠ TH501	DF20G3R0Q0	DEGAUSS ELEMENT	PTH451C460BG3R0Q140T
TM101	07660CS010	TRANSMITTER	SBBD00031A
⚠ TU001	0145K00050	TUNER UHF-VHF	TECC1040PG31A
⚠ V801	0985320602	CRT W/DY	A81AGZ50X06
X101	100C32R803	CRYSTAL	DSVT-200
X601	100CT3R505	CRYSTAL	HC-49/C

RESISTOR

RC..... CARBON RESISTOR

CAPACITORS

CC..... CERAMIC CAPACITOR
CE..... ALUMI ELECTROLYTIC CAPACITOR
CP..... POLYESTER CAPACITOR
CPP..... POLYPROPYLENE CAPACITOR
CPL..... PLASTIC CAPACITOR
CMP..... METAL POLYESTER CAPACITOR
CMPL..... METAL PLASTIC CAPACITOR
CMPP..... METAL POLYPROPYLENE CAPACITOR

SPEC.NO.	M3I4-01B
O/R NO.	A993530

Memorex®

MT2325

SERVICE MANUAL

COLOR TELEVISION RECEIVER

REVISION 1
MFR'S VERSION B

MFR'S VERSION	SPEAKER
A	MSF-30SB05
B	MSF-30SB05-1

Please file this revision with the original version.

DIFFERENCES

Alteration of SPEAKER.

REF.NO	MFR'S VERSION A		MFR'S VERSION B	
	PART NO.	DESCRIPTION	PART NO.	DESCRIPTION
SP351	070W036001	SPEAKER MSF-30SB05	070W036003	SPEAKER MSF-30SB05-1
SP352	070W036001	SPEAKER MSF-30SB05	070W036003	SPEAKER MSF-30SB05-1
R361	R801R7151J	RC 150 OHM 1/10W	R801R7101J	RC 100 OHM 1/10W
R362	R801R7151J	RC 150 OHM 1/10W	R801R7101J	RC 100 OHM 1/10W
PCB010	A3I403B01A	MAIN PCB ASS'Y TM9442A	A3I403B01B	MAIN PCB ASS'Y TM9442A

MAIN PCB's are not interchangeable.

SPEC.NO.	M3I4-01B
O/R NO.	A9X3519